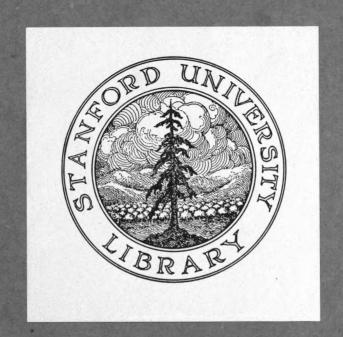


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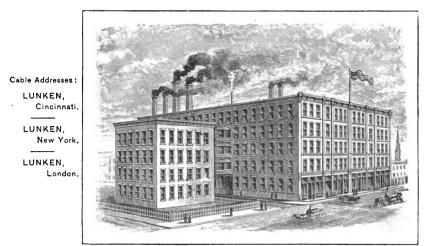




<u>•• 1895. ••</u>

ILLUSTRATED CATALOGUE AND PRICE LIST

... OF ...





A. B. C. CODE.

Fourth

Edition.

THE LUNKENHEIMER COMPANY.

MANUFACTURERS OF

SUPERIOR BRASS AND IRON VALVES, LUBRICATORS AND STEAM SPECIALTIES.

MAIN OFFICES AND WORKS:

Nos. 11 to 17 East Eighth Street, CINCINNATI, OHIO, U. S. A.

EASTERN BRANCH: No. 51 John St., NEW YORK. EUROPEAN BRANCH:
THE LUNKEN VALVE CO., LIMITED,
No. 35 GREAT DOVER ST.,
LONDON.

IN presenting this Catalogue to our patrons and the trade generally, we are pleased to state that the "LUNKENHEIMER SPECIALTIES" continue to gain in popularity, and the high standard for superiority they have justly held has not been impaired.

Our untiring efforts are constantly directed to keeping the quality and efficiency of our productions at the HIGHEST standard of excellence. We use only the best materials, maintain a rigid system of inspection in the production of every article, and subject them to tests before shipment.

All our steam goods are made according to the United States Government standard of steam composition, while many other manufacturers, to reduce the cost of production, use an inferior mixture—thus their difference in quality can only be discovered by practical use—and it is this superior quality of our steam composition that accounts for the marked and well-known durability of the Lunkenheimer productions.

Our rigid system and care in producing only first-class, high-grade goods during the last thirty years, has brought our Specialties to such a state of perfection, that we can justly and modestly claim, that they are to-day better than ever, and the best of their kind. They have become the "criterion" of their class throughout the civilized world, and the market for them has so greatly extended that, to more promptly serve our patrons, we have opened up New York and London branches. Both stores are in charge of competent managers, and we carry in them a complete stock of such goods as are called for in their respective markets.

In conclusion we wish to thank our friends and patrons for the hearty endorsement with which they have heretofore accepted our productions, and, we trust, with improved manufacturing and distributing facilities, to be favored with an increased share of their trade.

Faithfully yours,

THE LUNKENHEIMER COMPANY.

Cincinnati, Ohio, U. S. A., January 1, 1895.

OFFICERS:

EDM. H. LUNKEN, PRESIDENT.

C. F. LUNKENHEIMER, VICE-PRESIDENT & TREASURER.

D. T. WILLIAMS, SECRETARY.

H. RITTER, SUPERINTENDENT.

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EAGLE DESIGN also Copyrighted, 1894.

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The "Lunken" Gate Valve

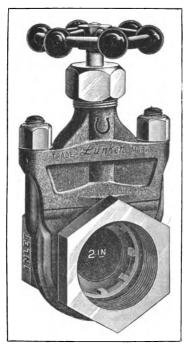
WITH BALANCED DISC AND RENEWABLE SEAT.

IN few industries has there been less genuine invention displayed than in the valve making industry, for valves to-day are precisely the same as fifty years ago possessing the same defects.

Why should a valve shell, when once in place, not last as long as the pipes connected thereto?

Why should the parts that wear (seat and disc) not be easily renewed?

Why should not Gate Valves used for



steam purposes (especially above 2½ inch size) have balanced disc (Automatic By-pass) to insure easy operating and overcome wear and friction on seat, disc and stem?

Realizing these facts, we have placed upon the market the "Lunken" Gate Valve, whose merits and price must eventually make it the "Universal Standard." Many users claim it to be the only practical and reliable straightway steam valve thus far constructed.

NOTICE.

We have lately made the following improvements, making these valves absolutely perfect, viz: given more taper to the wedges,—on Iron Valves adopted solid brass stems and a brass swivel connection between the disc and stem,—and instead of lead or asbestos for joint (between body and hub or bonnet) are using an oblong copper washer imbedded **tightly** in a groove cut in the top face of the body. All "Lunken" Valves are fully warranted.

DESCRIPTION.

REFERRING to cuts on pages 7, 8 and 9, the bonnet E is held to the shell by a steel clip, the joint being made by a seamless oval copper wire washer held tightly in a groove in the shell; thus the valve can be easily taken apart without renewing the packing washer. The bonnet is flat and narrow, and has sectional or part-nut threads in its opposite interior sides. The threaded portion (J) of the stem by engaging with these part threads, causes the valve to be opened or closed. The disc has a straight flat bearing against the renewable seat (C) and is forced tightly against same by the self-adjusting halfring wedge (D). The wedging on the disc is applied on wedging surfaces diametrically opposite each other; thus the wedging-pressure is properly equalized on the entire disc and insures a tight joint. The pressure of the steam or liquid is on the back or wedge side of disc, and as the valve closes and seats itself easily, it is not necessary to apply as much force in wedging it to its seat as is customary with globe valves.

Valves above 21/2 inch size are provided with patent "By-pass," which balances the disc before opening, thus reducing the friction and wear on seat and disc to a minimum, and causing the valve to open easily. feature makes the "Lunken" Valve the most practical straight-way steam and high-pressure valve. The "By-pass" (shown in Plate C), is an auxiliary valve formed in the top of the valve disc and operated by the stem (O) of valve, automatically, while opening or closing the main valve. Channel (N) passing through the disc, connects the inlet or pressure side of the valve with the outlet side, the end of the stem (Y) controls this channel. (there being sufficient play in the disc coupling to allow the complete opening of the channel) caused by the first one-sixth turn of the wheel. The renewable seat is an exteriorly threaded flanged ring screwing up to a shoulder, the opposite face of which flange forms the seat for the disc to close The inner periphery of the renewable seat has lugs (K) for the engagement of the spanner end of wrench (Plate D), by which means the seat is tightened or loosened through the disc opening of the body, without disturbing the pipe connections. The ring end (T) of the wrench is used to hold and guide the renewable seat into place, so as to properly start its In large Iron Valves (above 3 inch size) the renewable seat screws into a second brass ring, permanently fastened in the iron shell.

To renew the seat in a valve proceed as follows: Take off the bonnet (E), loosen the seat with the spanner end (M) of wrench, as shown in Plate D. Then unscrew and take out seat. Then place the new seat on the ring

NEW YORK.

LONDON.

end (T) of the wrench and insert into valve, (see plates E and F), holding the wrench in one hand, (to hold and guide the new seat into place) while with the use of a pointed tool in the other hand engage the milled edge of seat, and turn and start it into its threads. When properly started and screwed down, the spanner end of wrench is applied to tighten the seat firmly. Thus in a few minutes and with perfect ease, any person can practically make a worn-out "Lunken" Gate Valve as good as new, the cost of the renewable seat or a new disc being trifling.

Should the seat become so tightly cemented in the shell that it cannot be unscrewed with the wrench, then loosen or split the seat with a pointed chisel, when it can be easily unscrewed or removed.

Another important feature is that the stem, when valve is full open, seats itself (V against U) thus relieving all pressure on stuffing-box, permitting repacking of same under pressure. The clip surrounding the shell adds greatly to the strength of the entire valve, and permits of its being taken apart easily with a small wrench. The shell is so short and rigid, and the wedging surfaces are so small, that expansion and contraction have no effect upon the valve, and the disc will never wedge fast and become inoperative, as with many styles of double seated Gate Valves. This construction also overcomes the objection in double disc gate valves, where liquids remain in the shell between the discs, and often freeze or injure the valve. It is impossible for anything to lodge on the seat of this valve, as the disc and seat have a straight face, and (the pressure on the back of disc keeps it tightly pressed against its seat) thus it actually cuts away (like the action of the blades of a pair of shears) anything in its path. This feature combined with the renewable seat, commends the "Lunken" valve for "blow-off" purposes.

Valves above 2½-inch size, intended for "blow-off" purposes, we recommend to be used without the By-pass.

The "Lunken" Gate Valve can be used in all places where Globe Valves, Gate Valves or Stop-Cocks are used, and cannot be excelled as a Throttle Valve for Stationary Steam Engines. All parts are interchangeable, workmanship and material first-class, and every valve is warranted.

Directions for renewing the seat, and operating valves provided with "By-pass," furnished with each valve.

TO OPERATE "BY-PASS."—The valve being closed, give the wheel about one-sixth turn, then wait a moment to allow the steam to pass through "By-pass," and balance the disc, then continue to turn the wheel and open the valve.



Interior Construction and Description.

NOTICE.—All Valves LARGER than 21/2 size are provided with Patent By-pass.

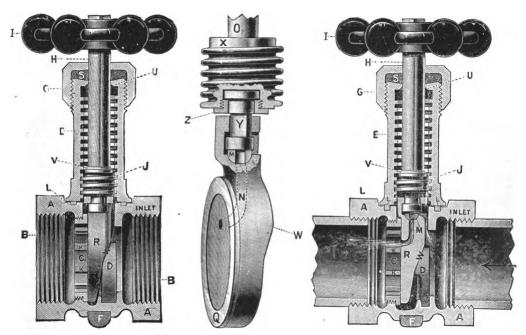


PLATE A. Sectional of Valve without By-pass.

PLATE C. Stem, Disc and Bypass, as used on Iron Body Valves.
(By-pass is closed.)

PLATE B. Sectional of Valve with By-pass open, and steam blowing through.

DESCRIPTION PLATE A.

- C-Renewable Seat.
- D—Self-Adjusting Horseshoe Wedge.
- F-Japanned Steel Band.
- KK-Ribs on Renewable Seat.
- L-Annealed Copper Wire Washer.
- R-Disc.
- \$-Asbestos Packing.
- V-Seat, closing against U when Valve is open.

DESCRIPTION PLATE C.

- M-Brass By-pass Valve.
- N-By-pass channel through Disc.
- 0-Brass Stem.
- Y-Brass Swivel Coupling between Stem and Disc.
- Z-Lock-nut with left hand thread, holding Y to X.
- W-Wedge surface on back of Disc.
- Q-Brass Seat bearing of Disc.

Cuts Showing Method of Renewing the Seat.

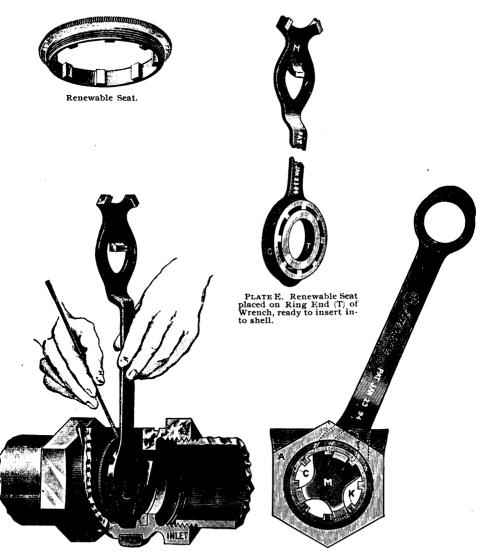


PLATE F. Guiding and Screwing a new Seat into Shell.

PLATE D. Shell of Valve, showing application of Spanner End (M) of Wrench to seat, to loosen or tighten same.

The "LUNKEN" Gate Valve.

WITH BALANCED DISC AND RENEWABLE SEAT.



Fig. 400. Iron Body, Screwed.

Made with Screwed Ends only.

1/2 inch to 3 inch.

For 150 lbs. Working Pressure.

Fig. 401. Brass Body, Screwed.

Made with Screwed and Flanged Ends.

¼ inch to 6 inch.

For 200 lbs. Working Pressure.

- "A valve whose seat and disc are renewable without disconnecting from pipes."
- "A valve with balanced disc; frictionless and operating easily under high pressure."
- "A valve, although with straight way, is more compact than a Globe Valve."
- "A valve provided with a rising spindle, thus indicating whether it is open or shut."
- "A valve such as all users have thought a necessity."



Fig. 402. Iron Body, Screwed.
2 inch to 12 inch.
Heavy.
For 200 lbs. Working Pressure.

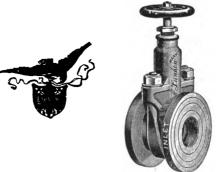


Fig. 403. Iron Body, Flanged.
2 inch to 12 inch.
Heavy.
For 200 lbs. Working Pressure.

All "Lunken" Valves bear our Trade Marks: "LUNKEN" and "U" Horseshoe.

Price List-Dimensions-Weights.

IRON BODY.—Fig. 400. Warranted for 150 lbs. Working Pressure. Screw Ends.

SIZEinches	1/4	3/8	1/2	3/4	1	11/4	11/2	2	21/2	3
IRON BODY, Brass Mt'd, Screw Endseach	1 20	1 25	1 50	1 90	2 50	3 E0	5 00	7 50	12 00	15 00
Extra Seats, Discs and Wrencheseach	08	10	12	16	22	3 0	40	50	75	1 00
Distance End to End, Screw Ends.inches	1½	15⁄8	2	21/4	23/8	$2\frac{1}{1}\frac{1}{6}$	$2\frac{13}{16}$	31/8	37/8	41/8

NOTICE.—In ordering these valves always mention "Iron."

These valves have brass wearing parts (i. e.) stem, disc, seat, wedge and stuffing-box, are intended to take the place of ordinary globe and other style gate valves are warranted to stand 150 lbs. working pressure, and made only with screw ends.

Iron Body, Brass Mounted.

HEAVY.—Fig. 402 and 403. Warranted for 200 lbs. Working Pressure. Screw and Flange Ends.

- Berew a			3									
SIZEinches	2		21/2	í	3		31/2	ź	4		4½	5
IRON, Brass Mounted, Screw Endseach	9	00	12 (00	15 (00	18 (00	22	00	26 00	32 00
IRON, Brass Mounted, Flange Endseach	10	50	14 (00	17	50	21 (00	25 (00	30 00	36 00
Extra Seats, Discs and Wrenches each		50		75	1	00	1	25	1	50	2 00	2 50
Distance End to End, Screw Endsinches	33	6	43/	í	45	8	53	é	53	4	6	63%
Distance Face to Face, Flange Endsinches	4		47	á l	5		6		63	8	6¾	7
Diameter of Flangesinches	6		7		71/2	ź	81/	ź	9		91/4	10
Weight Complete, Screw Endslbs.	12	2	23	;	32	2	44	Į	59	,	74	92
Weight Complete, Flange Endslbs.	18	3	31		42	2	5€	5	78	3	89	111
SIZEin	ches		6		7		8		9		10	12
IRON, Brass Mounted, Screw Ends	each	40	00	56	00	70	00	82	00	.10	0 00	140 00
IRON, Brass Mounted, Flange Ends	each	44	00	61	00	75	00	87	00	10	6 00	146 00
Extra Seats, Discs and Wrenches	each	:	3 00	;	3 50	4	4 20		5 00		6 00	8 00
Distance End to End, Screw Endsin	ches		7	7	1/4	7	3∕8	7	1/2		81/2	9
Distance Face to Face, Flange Endsin	ches	8	1/8	8	3∕8		9	8	7∕8		95/8	101/8
Diameter of Flangesin	ches	1	11	12	21/2	13	31/2		15		16	19
Weight Complete, Screw Ends	.lbs.	1	24	1	57	2	00	2	25		265	395
Weight Complete, Flange Ends	.1bs.	1	50	1	87	2	33	2	69		318	454

NOTICE.—When ordering these valves in 2 to 3 inch sizes mention "Heavy"—to

distinguish from same sizes of Fig. 400.

Iron Body Brass Mounted Valves have solid brass stems, but Figures 402 and 403 can also be furnished with steel stems, without extra charge.

All orders will be filled with brass stem valves unless otherwise ordered.

Special prices will be furnished where specifications call for flanges other than

All "Lunken" Valves furnished with Standard English Threads or Flanges without extra cost.

LONDON.

CINCINNATI.

Price List—Dimensions—Weights.—Continued.

Brass.

Fig. 401.—Warranted for 200 lbs. Working Pressure. Screw and Flange Ends.

SIZEinches	1/4	3/8	1/2	3/4	1	11/4	1½	2	21/2	3	4	5	6
BRASS, Screw Endseach	1 20	1 25	1 50	1 90	2 50	3 50	5 00	7 50	14 00	20 00	80 00	110 00	150 00
BRASS, Flange Endseach			3 00	3 80	5 50	7.00	9 50	15 00	24 00	32 00	90 00	130 00	175 00
Ex. Seats, Discs & Wrencheseach	08	10	12	16	22	30	40	50	75	1 00			
Dist. End to End, Screw E'ds.inch	13/8	1½	1 1/8	21/8	21/4	2-9	$2\frac{1}{16}$	3	33/4	4	51/4	6	6½
Weight Completelbs.	5/8	3/4	1	15/8	21/4	31/8	41/4	63/4	11	17	55	85	115
Diameter of Flangesinches			3	31/2	4	4½	5	6	7	71/2	9	10	11
Dist. Face to Face,Fl'ge E'ds.inch			$2\frac{7}{16}$	21/2	25/8	3	31/8	31/4	4	4176	51/2	6	7
Weight Completelbs.			21/2	33/8	5	63/4	91/2	121/2	211/2	29	65	100	135

NOTICE.—In ordering these valves always mention "Brass.

All Iron.

HEAVY.-Warranted for 200 lbs. Working Pressure. Screw and Flange Ends.

SIZEinches	2		21/2	3		31/2		4		41/2	5
ALL IRON, Screw Endseach	9 (00	12 00	15 (00	18 (00	22 0	0	26 00	32 00
ALL IRON, Flange Endseach	10 8	io	I4 0 0	17 8	50	21 (00	25 0	0	30 00	36 00
Extra Seats, Discs and Wrenches each	, ,	50	75	1	00	. 1 :	25	1.5	50	2 00	2 50
Distance End to End, Screw Endsinches	33/8	:	43/8	45/	í	53/8		5¾	-	6	63%
Distance Face to Face, Flange Endsinches	4		4 7/8	5		6		63%		6¾	7
Diameter of Flangesinches	6		7	71/2	١	81/2		9		91/4	10
Weight Complete, Screw Endslbs.	12	Ì	23	32		44		59		74	92
Weight Complete, Flange Endslbs.	18		31	42		56		73		89	111
SIZE in	ches	6		7		8		9		10	12
ALL IRON, Screw Ends	each	40	00 8	56 00	70	00	82	2 00	10	00 00	140 00
ALL IRON, Flange Ends	each	44	00	61 00	76	00	87	7 00	10	6 00	146 00
Extra Seats, Discs and Wrenches	each	3	00	3 50		4 20		5 00		6 00	8 00
Distance End to End, Screw Endsin	ches	7		71/4	7	73/8	7	73/2		81/2	9
Distance Face to Face, Flange Endsin	ches	81/	í	83/8		9	8	37/8		95/8	101/8
Diameter of Flangesin	ches	11		121/2	1	31/2		15		16	19
Weight Complete, Screw Ends	1bs.	12		157	2	200	2	225		265	305
Weight Complete, Flange Ends	.1bs.	15	,	187	2	233	2	269		318	454

THE "LUNKEN"

Hose, Indicator and Quick Opening Valves.

WITH RENEWABLE SEAT.



Fig. 404. Hose Valve.



Fig. 405. Iron Body, with Indicator.



Fig. 406. Quick Opening.

PRICE LIST.-Hose Valves.

Sizeinches	3/4	1	11/4	11/2	2	21/2	3
Without Cap and Chaineach	1 90	2 50	3 50	5 00	7 50	14 00	20 00
Finished Cap and Chain, extraeach	1 00	1 20	1 60	2 25	3 25	5 00	6 00

Hose Valves are furnished nickeled all over, with brass or wood wheel, if desired. Prices upon application. Female Ends are standard Iron Pipe Threads; Male Ends are Hose Thread.

In ordering Hose Valves always send sample of Hose Thread desired.

Accepted by the Inspection Department of the Associated Factory Mutual Insurance Companies.

PRICE LIST.—Quick Opening Valves and Iron Body Valves with Indicator.

Sizeinches	1/4		3∕8		1/2	3/4	í	1	l	1	4	14	4	2		21	1/2	. 3	3					
BRASS, Quick Opening, Screw Endseach BRASS, Quick Opening, Flange Endseach						1 3				3 7		5 9	00 50	7 15	50 00	14 24	00 00	20 32	00 00					
Sizeinches	2		21/2		3	31,	4	4	ı	4	1/2	5		6		7	7	8	3	9		10)	12
IRON, Quick Opening, Screw Endseach	9 0	0	12 0	0 1	5 00	18	00	22	00	26	00	32	00	40	00	56	00	70	00	82 (00	100	00	140 00
IRON, Quick Opening, Flange Endseach (Brass Mounted.)		- [i		- 1											
IRON, with Indicator, Screw Endseach (Brass Mounted.)		- [1															- 1			
IRON, with Indicator, Flange Endseach (Brass Mounted.)	10 5	0 1	14 0	0 1	7 50	21	00	25	o e	30	00	36	00	44	00	61	0 0	75	0 0	87 (00	106	0 0	146 00

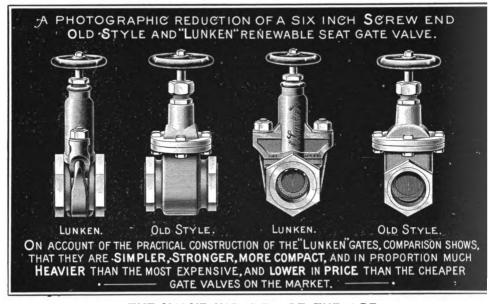
For Weights and Dimensions, and Prices on Renewable Seats, Discs and Wrenches see page 10.

NOTICE.—Our Iron Body Valves with Indicator are constructed to conform to the Underwriters'

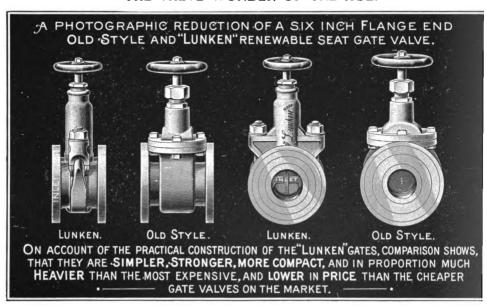
Regulations.

The "Lunken" Gate Valve.

COMPARISON CUTS.

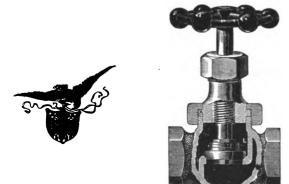


THE VALVE WONDER OF THE AGE.



LUNKENHEIMER'S

Patent Regrinding Globe and Angle Valves.





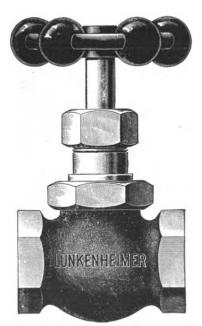


Fig. 407. Globe Valve.



Fig. 408. Angle Valve.

NOTICE.—All genuine valves have "LUNKENHEIMER" cast in the shell, a guarantee for quality, efficiency and durability.

DESCRIPTION.

THE LUNKENHEIMER GLOBE AND ANGLE VALVES are heavy "regrinding" valves of superior quality and workmanship, made from our own peculiar steam composition, and are acknowledged by the trade to be the simplest and best steam valves in the market. They cost less and outlast composition disc valves, and are fully warranted in every particular. When worn in the seat they can be made as good as new by regrinding. These valves (on account of having an *outside* thread and union connection for holding the hub to the valve-shell) are always easily taken apart, as the hub will not cement into the shell as is the case with all other makes. As a proof of their superiority they are extensively used on Government Work, Steamships, Locomotives, in Rolling Mills, Refineries, and in the United States Navy on Cruisers, etc. The stuffing-boxes are packed and all valves are thoroughly tested before leaving the factory. These valves are also furnished with round slotted hub nuts for spanner. Warranted to stand a working pressure of 175 lbs. per square inch.

TO REGRIND, unscrew the nut and place a little powdered sand and soap on disc. Insert a wire through hole in disc to hold it to stem, and regrind, leaving the nut unscrewed, so that the hub rotates and guides the stem while regrinding.

ALL genuine valves have "Lunkenheimer" cast in the valve-shell and a direction tag attached.

PRICE LIST.

SIZEinches	1/8	1/4	3/8	1/2	3/4	1	11/4	1½	2	21/2	3
Globe Valveseach	70	70	-85	1 15	1 45	2 00	2 80	3 90	6 20	12 00	16 60
Angle Valvoseach	70	70	85	1 15	145	2 00	2 80	3 90	6 20	12 00	16 50
Fin. all over, with Brass Wh'leach	1 75	1 90	2 15	2 50	3 10	3 65	5 25	7 25	10 75	22 00	33 50
Cross Valveseach		1 00	1 00	1 50	2 00	2 70	3 50	5 10	8 00	16 00	24 00

LUNKENHEIMER'S

Patent Extra Heavy Regrinding Valves,

TO STAND 350 POUNDS WORKING PRESSURE.

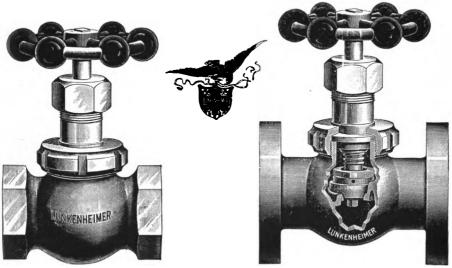


Fig. 409. Globe Valve.

Fig. 410. Globe Valve. Flanged.

TATE desire to call the attention of Marine-Engine and Ship-builders to these improved steam valves, specially constructed for marine purposes. They are elegantly designed with an aim to great strength and durability. and permit "regrinding" in the bearing in case of wear on the seat or disc without disconnecting valves from pipes. The swivel or union style connection of the bonnet to the body of the valve, makes the entire valve much stronger than the usual patterns (with inside thread on the body), as the ring screwing over the neck of the body acts like a tie or binder. This connection also prevents "cementing" of bonnet to body, thus the valve can always be easily taken apart. To regrind the valve when worn and leaky, proceed as follows: Unscrew the bonnet-ring and take the valve apart; place a little powdered sand and soap on the disc,—insert a nail or wire through the hole in the disc to prevent same from revolving on the stem, then regrind, leaving the bonnetring unscrewed, so that the bonnet rotates and guides the stem while regrinding. When properly reground put the valve together and it will again be steam tight. A direction tag is attached to each valve explaining the regrinding feature.

For Price List and Dimensions, see Page 18,

Patent Extra Heavy Regrinding Valves,

TO STAND 350 POUNDS WORKING PRESSURE.

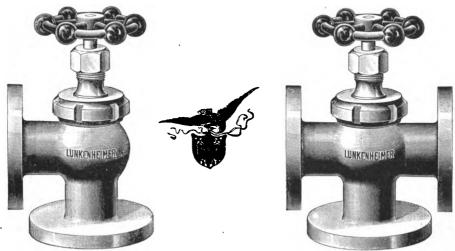


Fig. 411. Angle Valve.

Fig. 412. Cross Valve.



Fig. 413. Check Valve.

The metal used in these valves is the Government Standard Steam Composition. All valves are thoroughly inspected and tested, and the stuffing-boxes packed with asbestos before leaving the factory and fully warranted. As a proof of their superiority they are extensively used on Steamships, Locomotives, in Rolling-mills, Refineries and on many United States Cruisers. If desired, valves are furnished with hexagon bonnet rings for wrench, instead of slotted for spanner.

All our valves have "LUNKENHEIMER" and "S" cast in the valve body.

Extra Heavy Valves will be sent with slotted bonnet rings unless otherwise ordered.

For Price List and Dimensions, see Page 18.

Patent Extra Heavy Regrinding Valves,

TO STAND 350 POUNDS WORKING PRESSURE.

PRICE LIST.

Extra Heavy, Screw and Flange Ends, Globe, Angle, Cross and Check Valves.

SIZEinches	1/2	34	1	11/4	1½	2	2½	3	31/2	4
Globe and Angle Valves, Screw Endseach	1 80	2 40	3 50	4 90	7 00	10 50	17 50	27 75	40 30	52 80
Cross Valves, Screw Endseach	2 50	3 50	4 90	7 00	9 50	13 75	22 20	35 00	51 40	66 60
Check Valves, Screw Endseach	1 60	2 15	3 10	4 40	6 25	9 50	16 00	25 00	36 00	46 50
Giobe Våives, Flange Endseach	3 15	4 00	5 50	7 90	10 60	14 40	21 50	31 25	44 00	57 50
Diameter of Flangesinches	3	31/2	4	41/2	5	6	7	71/2	81/2	9
Length Face to Faceinches	4	41/2	51/8	53/4	61/4	71/2	81/2	9	101/4	10¾
Angle Valves, Flange Endseach	3 15	4 00	5 50	7 90	10 60	14 40	21 50	31 25	44 00	57 50
Diameter of Flangesinches	3	31/2	4	41/2	5	6	7	71/2	81/2	9
Centre to Inletinches	2	21/4	2 9 1 6	23%	31/8	3¾	41/4	41/2	51/8	53%
Centre to Outletinches	2	21/4	29	27/8	31/8	8¾	41/4	41/2	51/8	53%
Cross Valves, Flange Endscach	4 00	5 25	7 00	9 75	13 40	18 75	26 25	37 50	58 00	75 00
Diameter of Flangesinches	3	3½	4	41/2	5	6	7	71/2	8½	9
Face to Face acrossinches	4	41/2	51/8	5¾	61/4	71/2	8½	9	101/4	10¾
Centre to Face of bottom endinches	2	21/4	2,8	27/8	31/8	3¾	41/4	4½	51/8	53/8
Check Valves, Flange Endseach	2 85	3 60	5 00	7 30	9 85	13 50	20 00	28 50	40 00	52 00

Dimensions of Flanges on Check Valves, same as Globe Valves.

Special prices furnished where specifications call for flanges other than the above. Also furnished with English Standard Flanges or Threads without extra cost.



Improved Regrinding and Ball Check Valves.



Fig. 414 Horizontal Check Valve.



Fig. 415. Angle Check Valve.





Fig. 417. Brass Ball.



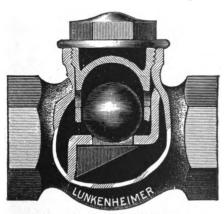


Fig. 416. Ball Check Valve.



Fig. 418. Vertical Check Valve.

All genuine valves have "LUNKENHEIMER" cast in the valve-shell.

For Descriptions and Price Lists, see Page 20.

DESCRIPTION.

REALIZING the important service of Check Valves, we have aimed in designing these valves to overcome the defects found in most makes now on the market. The discs in our valves are guided both top and bottom, and so constructed that they will always seat themselves perfectly, and not leak, stick nor pound, and their action is quick and positive. A trial will convince users of their superiority. All our valves have "Lunkenheimer" cast in the valve-shell.

CHECK VALVES with enlarged seats have one size larger opening through same than regular, therefore requiring less lift, and giving more discharge.

PRICE LIST.

SIZEinches	1/8	1/4	3%	1/2	3/4	1	11/4	1½	2	21/2	3
Check Valves, Horizontal, Angle, Verticaleach	50	50	60	85	1 15	1 55	2 30	3 25	5 20	10 00	14 00
Check Valves, Horizontal Enlarged Seats.each				1 15	1 55	2 30	3 25	5 20	10 00		
Check Valves, With Drain Cockseach			1 05	1 30	1 60	2 00	2 75	3 70	5 65	10 50	14 50
Check Valves, Enlarged Seats, With Drain Cockseach				1 60	2 00	2 75	3 70	5 65	10 50		

OUR BALL CHECK VALVES are properly constructed and proportioned, and the balls perfectly true.

Having had long experience in making brass balls by special tools of our own invention, we warrant ours absolutely true.

All our Ball Check Valves have "Lunkenheimer" cast in the valve-shell.

PRICE LIST.

SIZEinches	3/8	1/2	3/4	1	11/4	1½	2	2½	3
Ball Check Valveseach	1 10	1 60	2 30	3 10	4 00	6 20	9 40	18 00	25 00
Ball Check Valves, with Drain Cockseach	1 50	2 00	2 70	3 50	4 40	6 60	9 80	18 50	25 50

BRASS BALLS.

Sizes above 11/2 inches are cast hollow.

SIZEinches	1/2	3/4	1	11/4	1½	2	21/2	2¾	3	3½	3¾	4	5	6
Priceeach	60	65	75	1 00	1 50	2 75	4 50	5 25	6 00	7 00	8 00	9 00	13 00	18 50

Regrinding Brass Globe and Angle Yoke Valves.

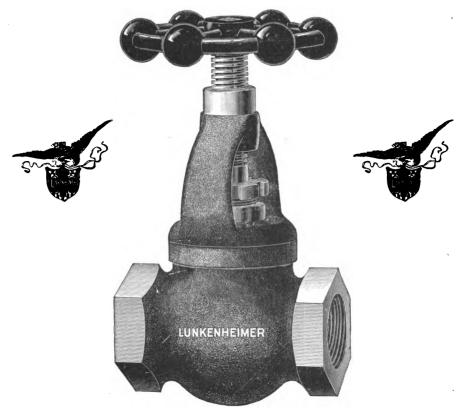


Fig. 419. Globe Yoke Valve.

THIS VALVE is especially adapted for Steamboat and other uses, where HEAVY steam pressure is used. As the screw on the stem does not come in contact with the steam, it is very durable. The yoke screws over the valve-shell same as on our Regrinding Valves, which makes the valve very strong and substantial.

PRICE LIST.

SIZE inches	1	11/4	1½	2	21/2	3
Globe or Angle Valves, Brass Stemseach	3 75	5 00	7 00	10 00	17 00	25 50

Regrinding Radiator Valve.

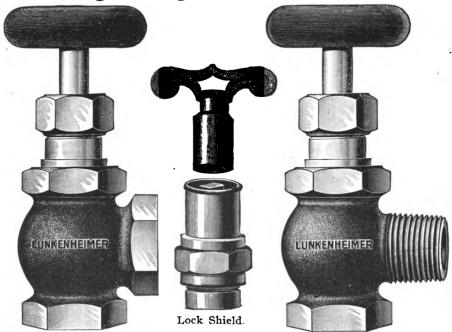


Fig. 420. Female Ends.

Fig. 421. Male and Female Ends.

UNKENHEIMER'S REGRINDING RADIATOR VALVES are constructed on the same principle as our Regrinding Globe Valves. They make very neat and durable valves for radiators, can be reground when worn and cost less than composition disc valves. All our radiator valves are provided with patent "Unbreakable" Wood Handles.

PRICE LIST.

Wood Wheel, T Handle or Lock Shield.

SIZEinches	1/2	3/4	1	11/4	1½	2
Fig. 420, Rough Body each	1 35	1 60	2 25	3 25	4 50	7 00
Fig. 420, Rough Body, Nickel Plated Trimmingseach	1 55	1 85	2 50	3 50	4 80	7 50
Fig. 420, Rough Body, Nickel Plated all overeach	1 65	1 95	2 65	3 70	5 00	7 75
Fig. 420, Finished Bodyeach	1 85	2 15	2 85	4 00	5 50	8 50
Fig. 420, Finished Body, Nickel Plated all overeach	2 15	2 50	3 25	4 45	6 00	9 25
Fig. 421, Rough Bodyeach	1 45	1 70	2 35	3 35	4 60	7 10
Fig. 421, Rough Body, Nickel Plated Trimmingseach	1 65	1 95	2 60	3 60	4 90	7 60
Fig. 421, Rough Body, Nickel Plated all overeach	1 75	2 05	2 75	3 80	5 10	7 85
Fig. 421, Finished Bodyeach	1 95	2 25	2 95	4 10	5 60	8 60
Fig. 421, Finished Body, Nickel Plated all overeach	2 25	2 60	3 35	4 55	6 10	9 35

Keys for Lock Shield Valves each net 12 cents.

When ordering Radiator Valves, always designate Threads, Style and Finish; also if wanted with Wood Wheel, T Handle or Lock Shield. Unless otherwise specified, valves will be sent with Wood Wheels.

Regrinding Radiator Valve.

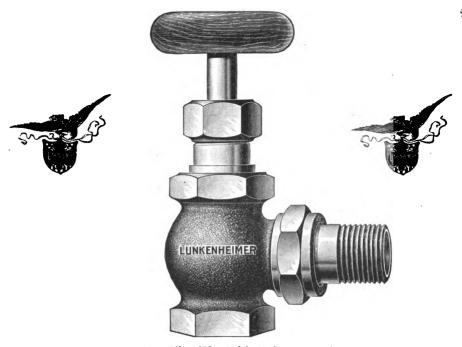


Fig. 422. With Union.

PRICE LIST.

Wood Wheel, T Handle or Lock Shield.

SIZEinches	1/2	3/4	1	11/4	1½	2
Fig. 422 Rough Body, with Unioneach	2 05	2 45	3 25	4 50	6 50	10 00
Fig. 422, Rough Body, Nickel Plated Trimmings with Union.each	2 30	2 75	3 50	4 85	6 90	10 50
Fig. 422, Rough Body, Nickel Plated all over, with Unioneach	2 40	2 85	3 65	5 05	7 10	10 85
Fig. 422, Finished Body, Nickel Plated all over, with Unioneach	2 90	3 40	4 30	5 80	8 10	12 35

Keys for Lock Shield Valves each net 12 cents.

When ordering Radiator Valves, always designate Threads, Style and Finish; also if wanted with Wood Wheel, T Handle or Lock Shield. Unless otherwise specified, valves will be sent with Wood Wheels.

Jenkins Disc Globe, Angle and Radiator Valves.

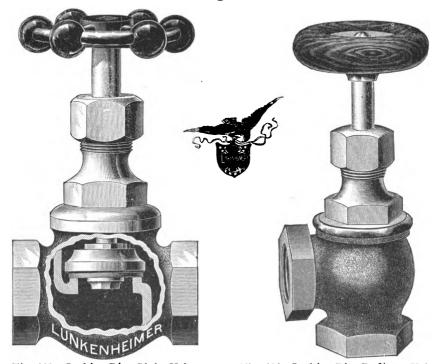


Fig. 423. Jenkins Disc Globe Valve.

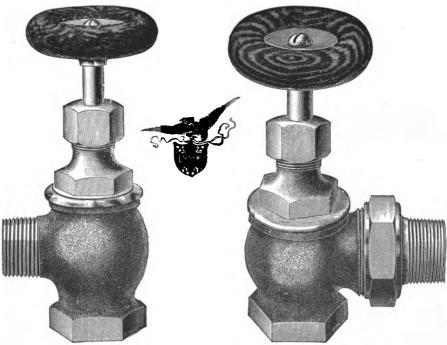
Fig. 424. Jenkins Disc Radiator Valve. Female Ends.

PRICE LIST.

SIZEinches	1/4	3/8	1/2	3/4	1	11/4	1½	2	21/2	3
Brass, Globe or Angleeach	1 10	1 25	1 60	2 20	2 80	4 00	5 50	8 00	15 75	22 00
Iron Body, Globe or Anglecach									11 00	16 00
Jenkins Discs, neteach	04	05	06	07	08	12	16	24	32	40
SIZE			in	ches	1/2	3/4	1	11/4	11/2	2
Fig. 424, Rough Body, Finished Trimmin	gs			each	2 00	2 50	3 20	4 50	6 25	10 50
Fig. 424, Finished all over				each	2 50	3 00	3 75	5 25	7 25	11 75
Fig. 424, Rough Body, Plated Trimmings				each	2 25	2 70	3 50	4 75	6 50	10 75
Fig. 424, Rough Body, Plated all over				each	2 50	2 85	3 65	4 90	6 75	11 00
Fig. 424, Finished and Plated all over				each	2 85	3 10	4 00	5 40	7 75	12 25
						1	,	1		,

Keys for Lock Shield Valves each net 12 cents.
These valves are provided with GENUINE Jenkins Discs, which when worn can be renewed.
Radiator Valves are furnished with either Wood Wheel, T Handle or Lock Shield at same price; when ordering please designate, also Style, Finish and Threads wanted (whether Right or Left Hand).
Unless otherwise specified, valves will be sent with Wood Wheels.

Jenkins Disc Radiator Valves.



Jenkins Disc Radiator Valve. Male and Female Ends. Fig. 425.

Fig. 426. Jenkins Disc Radiator Valve. With Union.

PRICE LIST.

Wood Wheel, T Handle or Lock Shield.

SIZEinches	1/2	3/4	1	11/4	11/2	2
Fig. 425, Rough Body, Finished Trimmingseach	2 10	2 60	3 30	4 60	6 35	10 60
Fig. 425, Finished all overeach	2 60	3 10	3 85	5 35	7 35	11 85
Fig. 425, Rough Body, Plated Trimmingseach	2 35	2 80	3 60	4 85	6 60	10 85
Fig. 425, Rough Body, Plated all overeach	2 60	2 95	3 75	5 00	6 85	11 10
Fig. 425, Finished and Plated all overeach	2 95	3 20	4 10	5 50	7 85	12 35
Fig. 426, Rough Body, Fin. Trim'gs, with Unioneach	2 75	3 50	4 30	5 85	7 75	12 60
Fig. 426, Finished all over, with Unioneach	3 20	4 00	4 80	6 40	8 75	13 85
Fig. 425, Rough Body, Pl'td Trim'gs, with Unioneach	3 00	3 75	4 65	6 25	8 00	12 85
Fig. 426, Rough Body, Plated all over, with Union.each	3 20	3 80	4 75	6 40	8 10	13 10
Fig. 423, Finished and Plated all over, with Union.each	3 25	4 25	5 25	7 00	9 25	14 35

Keys for Lock Shield Valves each net 12 cents.
These Valves are provided with Genuine Jenkins Discs, which when worn can be renewed.
For price of extra discs see page 24.
When ordering Radiator Valves, always designate Threads, Style and Finish; also if wanted with Wood Wheel, T Handle or Lock Shield. Unless otherwise specified, valves will be sent with Wood Wheels.

"Old Style" Gate Valve.

ALL BRASS.

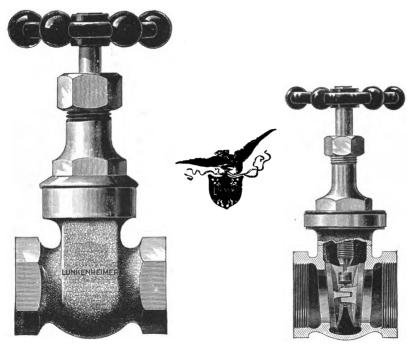


Fig. 427. Brass Gate Valve.

Sectional.

THESE VALVES are made from the best steam metal; the discs have a ball and socket bearing between them, thus insuring a perfect seating of discs. For certain purposes, where pressure does not exceed 75 pounds, we recommend our "Handy" Gate Valve, Page 28.

PRICE LIST.

SIZEinches	1/4	3/8	1/2	3/4	1	11/4	1½	2	2½	3
Brass, Screw Endseach	1 00	1 00	1 20	1 75	2 50	3 50	5 00	7 50	14 00	19 50

"Old Style" Gate Valves.

IRON BODY-DOUBLE WEDGE.

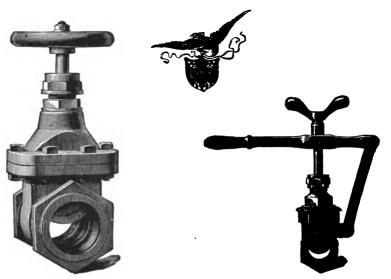


Fig. 428. Iron Body. Screwed Ends.

Fig. 429. Quick Opening.

PRICE LIST.

SIZEinches	1	11/4	1½	2	21/2	3	31/2	4	41/2	5	6
Iron Body, Screwed or Flanged Endseach				10 00	12 00	15 00	18 00	20 00	23 00	25 00	30 00
Quick Opening, Brass Screwed Endseach	4 00	5 00	7 00	10 00	19 00						
Quick Opening, Iron Body, Screwed or Flanged Endseach				12 00	16 00	20 00	22 00	25 00	28 00	30 00	35 00
Diameter of Flanges on Iron Body Valvesinches				6	7	71/2	81/2	9	91/4	10	11

"Handy" Gate Valve.

PATENTED.

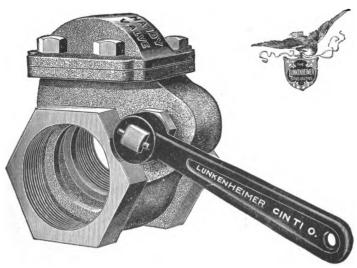
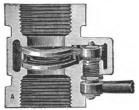


Fig. 430.



Sectional.



Interior Showing Movement of Discs.

THE "HANDY" is designed for Low Pressure Steam, Water, Gas, Oils, etc., for use in Oil Refineries, Breweries, Tanneries, Pulp and Chemical Fibre Mills, Soap, Varnish, and White Lead Works, Creameries, Canning and Packing Establishments; also on Low Pressure Steam, Hot Water Heating and Fire Extinguishing Apparatus, Laundry and Wool Washing Machinery, Railroad Water Stations, etc., and wherever a Lever Valve is wanted for pressures not above 75 pounds.

"Handy" Gate Valve.

DESCRIPTION.

THE discs are secured to the operating stem and adapted to close against tapering seats in the valve shell, and being provided with ball and socket bearings at their back, are evenly wedged against their seats when valve is closed by the lever. The discs make a tight joint, will not jar open, are under perfect control of the detachable lever and will remain intact at any desired opening.

The stem is provided with a tapering flange upon which bears a non-rotating friction washer. Upon this washer, and bearing down on the flange of stem, the packing is compressed in the usual way by the packing nut. Any necessary friction can be brought to bear on the flanged stem, making the valve work easy or hard; thus the discs will not change position when set at a certain degree of opening. The "Handy" when open presents a full and unobstructed passage, is simple, light in weight, compact, practical in operation, low in price and for many purposes better adapted than gate-valves with wheel handle. The "Handy" can be operated by a rod or rope from a distance.

We make a special, heavy steam valve of this kind, intended for higher pressures, which makes the ideal Throttle for Traction Engines. This pattern we call our Lever Throttle Valve, see Page 30.

PRICE LIST.
Screwed Ends Only, not made with Flange Ends.

SIZE	inches	1/2	3/4	1	11/4	1½	2	21/2	3	31/2	4	41/2	5	6	8
Brass B	odyeach	1 60	1 80	2 50	3 50	5 00	7 50	13 60	19 00		60 00				
Iron Boo	iy, Brass gseach						9 00	12 00	115 00	18 00	21 00	25 00	30 00	35 00	65 00
All Iro	neach			4 00	4 50	6 00	9 00	12 00	15 00	18 00	21 00	25 00	30 00	35 00	65 00

The "Handy" is also made in Acid Metal at special discount off Brass List; also furnished threaded for casing pipe, or with English Standard Pipe Threads.

Lever Throttle Valve.

SPECIAL HEAVY PATTERN FOR STEAM.

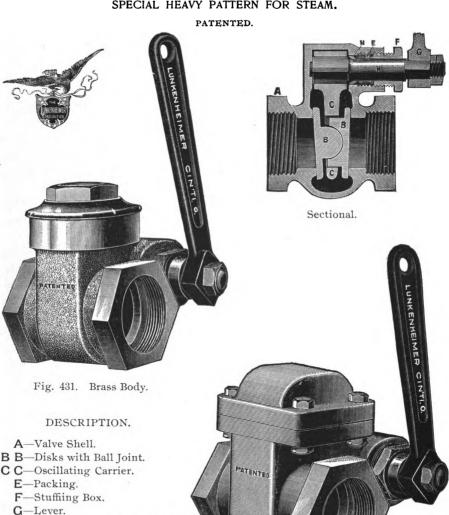


Fig. 432. Iron Body.

- - H-Stem for operating Carrier C.
 - I -Nut to fasten Lever.
 - N-Non-rotating Washer bearing against beveled Flange on Stem.



Lever Throttle Valve.

DESCRIPTION.

THIS Valve is especially adapted as a "Throttle" for Traction Engines, Saw Mills, etc., and wherever a compact, simple, durable and reliable Quick-Opening Valve is wanted. It may be operated by the handle or rod attachment, and is so balanced that it can be set at any desired opening. It is constructed of few parts, and therefore will not get out of order. The discs being loose and provided with ball and socket bearings, wear evenly and make a tight joint. All Valves are thoroughly tested before leaving the factory.

They are in practical use by the Leading Traction Engine Builders throughout the United States.

PRICE LIST.

BRASS.

Screw Ends Only, not made with Flange Ends.

SIZEinches	3/4	1	11/4	11/2	2	21/2
BRASS BODYeach	3 00	4 00	5 00	7 00	10 00	19 00

IRON.

Brass Mounted.

SIZEinches	2½	3	31/2	4	5	6
IRON BODY, Brass Mountedeach	16 00	20 00	25 00	30 00	35 00	40 00

All Valves are provided with Gun Metal Disc Carriers (C).

Pop Safety Valves.

FOR STATIONARY, PORTABLE AND MARINE STEAM BOILERS.

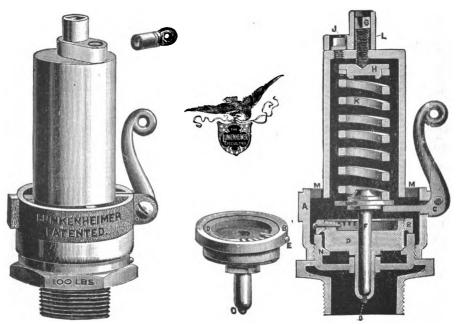


Fig. 433. All Brass.

Sectional.

LUNKENHEIMER'S POP SAFETY VALVES are warranted reliable, accurate and of superior quality. The best of materials are used throughout and the utmost care taken in their construction. They have full relieving capacity and are very sensitive. Special attention is called to the superiority and large size of springs used, making them very durable.

All valves are provided with a lock-key attachment, to guard against being tampered with, and are carefully tested.

They have been approved and allowed by the Board of Supervising Inspectors of Steam Vessels for marine use.

Full directions are sent with every valve.

These valves are also made with "side outlet" for pipe connection to carry off steam, similar to Iron Body Valve, Page 34; for prices see List on Page 33.

Pop Safety Valves.

FOR STATIONARY, PORTABLE AND MARINE STEAM BOILERS.

DIRECTIONS.

TO TAKE VALVE APART: Use the key to unscrew lock-screw J, take off the top L, and relieve the load on spring by unscrewing the set-screw G. Then take off lever C, and unscrew the casing.

To SET VALVE AT A HIGHER PRESSURE: Screw set-screw G down; at a lower pressure, screw set-screw up.

To REQULATE POP: The pop or action of the escaping steam is regulated by the threaded ring B on the disc of valve.

If the valve pops too suddenly and reduces the pressure too much, turn ring B UP (further away from the valve seat), and if it does not pop enough, opening and closing only gradually, then turn ring B DOWN (nearer to the valve-seat). When the desired adjustment is obtained, secure the ring by inserting the pin E; whenever set-screw G is changed, the pop regulating ring B must in most cases also be changed to suit.

TO INSURE PROPER WORKING, POP SAFETY VALVES SHOULD BE ATTACHED IMMEDIATELY UPON THE BOILER, OR AS CLOSE TO SAME AS POSSIBLE; OTHERWISE THE CONNECTING PIPE SHOULD BE AT LEAST ONE SIZE LARGER IN DIAMETER THAN THE SIZE OF THE POP VALVE.

PRICE LIST.

SIZE PIPE inches	3/8	1/2	3/4	1	11/4	1½	2	21/2	3
Brass, Top Outleteach	5 50	6 00	6 50	7 50	9 00	11 50	18 00	28 00	38 00
Brass, Side Outleteach	5 50	6 00	6 50	7 50	9 00	11 50	18 00	28 00	38 00
Capacity for BoilersHorse-Powers	3	5	8	10	15	20	30	60-75	75–100

LOW-PRESSURE POP SAFETY VALVES, ALSO SPECIAL RELIEF VALVES MADE TO ORDER. IN ORDERING POP SAFETY VALVES ALWAYS STATE AT WHAT PRESSURE THE VALVE IS TO BLOW OFF. UNLESS OTHERWISE SPECIFIED, POP SAFETY VALVES WILL BE SENT SET AT 100 POUNDS.

EXTRA CHARGE FOR PRESSURES ABOVE AND INCLUDING 130 POUNDS.

1 inch to 2 inch	130-150 lbs. 50	cents	each	net e	extra.

Pop Safety Valves.

FOR STATIONARY AND MARINE STEAM BOILERS.

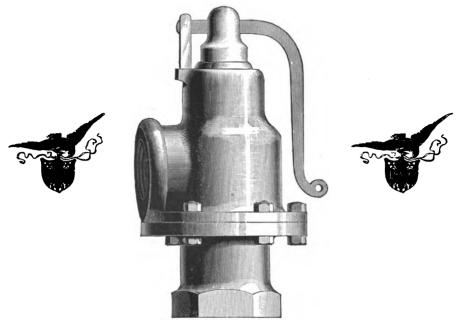


Fig. 434. Iron Body, Angle Outlet.
Screwed Ends.

APPROVED AND ALLOWED BY BOARD OF SUPERVISING INSPECTORS OF STEAM VESSELS FOR MARINE USE.

For description and how to regulate this Valve, see instructions pages 32 and 33.

Where larger sized valves are desired, we recommend the use of two of either of above size, set within a few pounds of each other. The result of this arrangement will have a tendency to relieve the boiler gradually, thereby preventing any strain on same.

PRICE LIST.

SIZEinches	21/2	3
Iron Angle Outlet, Screw or Flange Endseach	32 00	40 00
Capacity for Boilers	60-75	75-100

Water Relief Valves made to order.

Iron Body Globe, Angle and Check Valves.

DRASS MOUNTED-EXTRA QUALITY.

SCREW OR FLANGE ENDS.

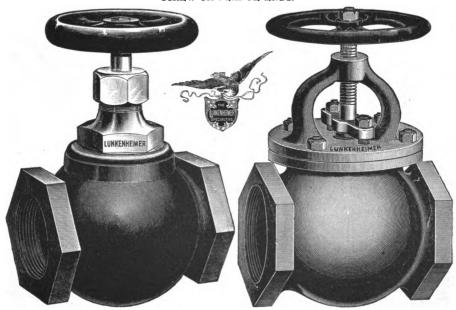


Fig. 435. Iron Body Globe, without Yoke.
Screwed.
PRICE LIST.

Fig. 436. Iron Body, with Yoke.
Screwed.

SIZE			.inc	che	5	13	1/2	1	2		2	1/2		3	
Iron Body Globe and Angle Valves, without Yoke, Screw End	S	• • • • •		eac		3	50		5 00	5	7	50	-	10	50
Iron Body Globe and Angle Valves, without Yoke, Flange En	ds			eac	h	5	00	-	3 7	5	9	60	1	13	60
SIZEiuches	21/2		3	3	1/2	ļ ,	1	43	1/2	;	5	ϵ	;		8
Iron Body Globe and Angle Valves with Yoke, Screw Ends.each	10 50	14	50	18	00	21	00	28	00	32	00	44	00	85	0(
Iron Body Globe and Angle Valves with Yoke, Flange Ends.each	12 50	17	50	21	50	25	00	32	00	36	00	49	00	91	00
Diameter of Flanges on Flange Endsinches	7	7	1/2	8	1/2	-	,	9	1/4	1	0	1	1	13	31/2

Iron Body Check Valves.

SIZE inches	2	21/2	3	3½	4	41/2	5	6
Iron Body Horz. and Angle Check Valves, Screw Endseach								
Iron Body Horz. and Angle Check Valves, Flange Endseach	5 50	8 25	12 75	16 25	19 00	24 00	28 00	38 00
Diameter of Flangesinches	6	7	7½	81/2	9	91/4	10	11

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LONDON.

LUNKENHEIMER'S

Iron Body Check and Cross Safety Valve SCREWED OR FLANGED ENDS.



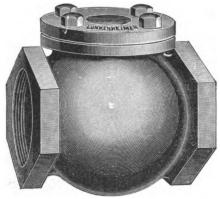
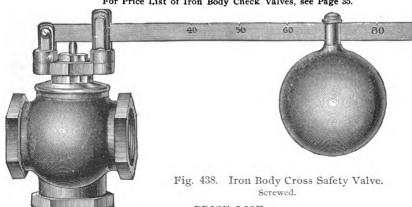




Fig. 437. Iron Body Check Valve. Screwed Ends.

For Price List of Iron Body Check Valves, see Page 35.



PRICE LIST. Complete with Weight.

SIZEinches	1	11/4	1½	2	2½	3	3½	4	41/2	5	6
Iron Body Cross Safety Valves, Screw Endseach	3 50	5 00	6 00	8 00	13 00	18 00	24 00	30 00	36 00	44 00	60 00
Iron Body Cross Safety Valves, Flange Endseach				10 50	16 00	22 50	29 25	36 00	42 00	50 CO	67 5 0
Diameter of Flangesinches				6	7	7½	81/2	9	91/4	10	11
Ball Weights for abovelbs.	8	10	15	20	30	40	50	70	85	100	140

Brass Cross Safety Valves, with Weights.

SIZE inches	3/8	1/2	34	1	11/4	11/2	2
Brass Safety Valves, Screw Endscach	2 25	2 75	3 50	5 00	7 00	8 50	12 00
Ball Weights for abovelbs.		3	5	8	10	15	20

"Indicator" Cock.

FOR ENGINE CYLINDERS.

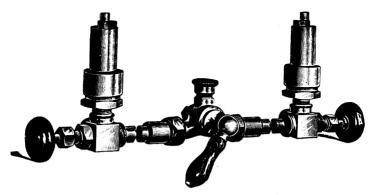


Fig. 439. Complete with Relief and Corner Valves.

PRICE LIST.

Size of Relief Valvesinches	1/2	3/4	1	11/4	1½	2
INDICATOR COCKS, BRASSeach	10 00					
INDICATOR COCKS, NICKEL PLATEDeach	12 00					
Complete, Brass	32 00	34 00	37 00	40 00	45 00	60 00
Complete, Nickel Plated	36 00	38 00	42 00	46 00	53 00	70 00
Without Relief Valves, Brass	21 00					
Without Relief Valves, Nickel Plated	24 00					
Relief Val's with Angle Val's only (no Ind. Cock), Brassper pair	16 00	18 00	21 00	24 00	28 00	40 00
Relief Val's with Angle Val's only (no Ind. Cock), Nk. Plper pair	18 00	20 00	23 50	27 00	32 00	45 00
Extra Relief Valves, Brasseach	4 50	5 00	6 00	7 25	9 00	13 00
Extra Relief Valves, Nickel Platedeach	5 25	5 75	7 00	8 50	10 50	15 00

All Indicator Cocks are provided with Expansion Union at one end. Relief Valves also furnished with angle outlet for pipe connection without extra charge.

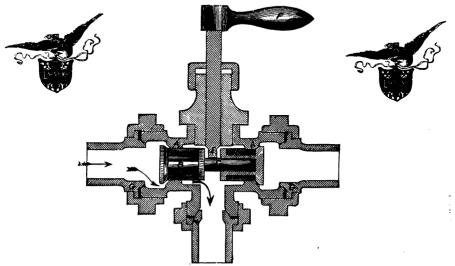
In ordering complete Indicator Cocks, always give exact distance from center to center of holes in cylinder.

NEW YORK

LUNKENHEIMER'S

Automatic Cylinder Cock.

FOR SLIDE VALVE ENGINES AND PUMPS.



No. 440. Sectional view of Cylinder Cock.

UNKENHEIMER'S CYLINDER COCK automatically removes the condensation from cylinders of SLIDE VALVE Engines and Pumps without loss of steam and is fully warranted to give satisfaction. It consists of two simple winged check valves B B, which close alternately against seats A A, with a lever E F, which can be turned to hold both valves open; union joints G to connect with the drip pipe from both ends of cylinder, and H to lead the drip away, all arranged in a compact, convenient form.

When steam is admitted to one end of the cylinder, the valve B for that end closes under pressure, and forces open by means of stem C the valve for the other end (holding it open for the whole stroke of piston), and allowing the water of condensation to flow out into the drain pipe. This action is reversed when steam enters the other end of cylinder, and so on, alternately, always leaving the exhaust end of the cylinder open for the escape of water.

If desired, both Valves can be held open by turning Lever F.

PRICE LIST.

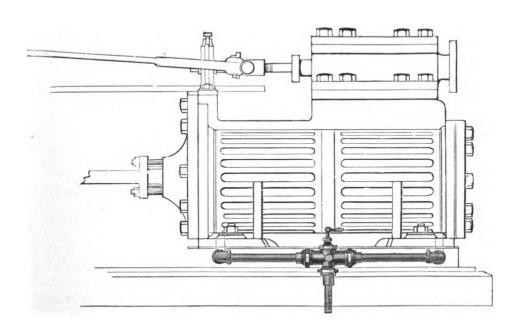
SIZEinches	1/8	1/4	3/8	1/2	3/4	1	11/4	1½
Adapted to Cylinder.	Up to 6 in. diameter.	From 6 to 10 inches.	From 10 to 14 inches.	From 14 to 20 inches.	From 20 to 30 inches.	From 30 in. upward		
Priceeach	4 00	7 20	9 00	12 00	18 00	28 00	40 00	56 00

Directions furnished with each Cock.

Automatic Cylinder Cock,

FOR SLIDE VALVE ENGINES AND PUMPS.





CYLINDER COCK AS APPLIED TO CYLINDER OF AN ENGINE.

Improved Brass Steam Whistles.

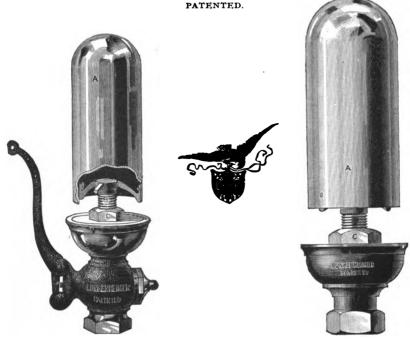


Fig. 441. All Brass, with Adjustable Lever.

Fig. 442. All Brass, without Valve.

THIS Whistle will be found a decided improvement over the old style with central stem, owing to several practical advantages, its simplicity and neat appearance. The bell is dome-shaped at its upper end, and at its lower securely supported by a three-armed spider, the stem of which is adjustably screwed into the whistle base and fastened by a jam-nut (C). Owing to this construction the lower edge of the bell is always exactly in line with the slot in the base through which the steam escapes, therefore insuring best results and a perfectly clear and loud tone. The bell is raised or lowered to suit steam pressure by screwing it up or down, and when properly set is fastened by jam-nut (C). All our whistles are made of best material and fully warranted.

PRICE LIST.

Diameter of Bellsinches	1	11/4	11/2	2	21/2	3	81/2	4	5	6	8	10
Size of Pipe Conninches	1/4	1/4	3/8	1/2	3/4	3/4	1	11/4	11/2	11/2	2	21/2
Brass Whistles, with Adjustable Levereach	3 50	3 75	4 00	4 75	6 50	8 00	11 00	14 00	22 00	30 00	80 00	175 00
Brass Whistles, without Valveeach	1 70	2 00	2 50	3 25	4 50	6 00	8 50	11 00	18 00	24 00	65 00	125 00
Brass Whistles, without Valve, Long Belleach						7 50	10 25	13 50	22 00	31 00	80 00	145 00

Bells on Long Bell Whistles are about three times the diameter.

LUNKENHEIMER'S IMPROVED

Iron Base Steam Whistles and Whistle Valves.

PATENTED.



Fig. 443. Iron Base, Without Valve.

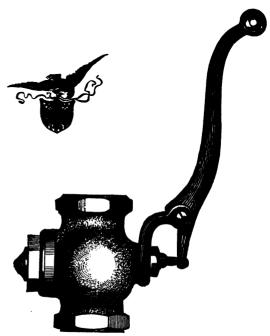


Fig. 444. Whistle Valve, With Adjustable Lever.

For description of Whistles see page 40.

PRICE LIST.

Diameter of Bellsinches	3	31/2	4	5	6	8	10
Size of Pipe Connectioninches	3/4	1	11/4	1½	1½	2	21/2
Iron Base Whistles, without Valveseach	5 50	7 25	10 00	16 00	23 00	55 00	100 00
Iron Base Whistles, Long Bell, without Valve.ea	7 00	9 00	12 50	20 00	30 00	70 00	120 00
All Iron Whistles, ex.Long Bell, with't Valve.ea						50 00	75 00

WHISTLE VALVES.

SIZEinches	3/8	1/2	3/4	1	11/4	11/2	2	21/2	3
Brasseach	2 00	2 25	2 75	3 25	4 00	5 50	9 50	20 00	30 00

Mocking-Bird Whistle.





Fig. 445. All Brass, with Valve.

A SIMPLE and practical variable sound Steam Whistle. Especially adapted for Traction Engines, Locomotives, Steamboats, Factory and Mill use. An excellent fire alarm. Attached like any ordinary whistle. The bell is provided with a piston, which is pulled downward by a chain running between pulleys, and, when not in use, is always at the top, being drawn upward by means of a spring. TO CHANGE THE SOUND, PULL THE CHAIN.

The dome shaped bell is securely supported at its base by a three armed prong, the stem of which is adjustably screwed into the whistle base, and fastened by jam-nut (E).

Owing to this construction, the lower edge of the bell is always exactly in line with the slot in the base through which the steam escapes, thereby insuring best results and a perfect, clear and loud tone The bell must be raised or lowered to suit the steam pressure by screwing same up or down, and when properly set fastened by jam-nut (E).

PRICE LIST.

Diameter of Bellsinches	2	21/2	3	3½	4	5	6
Size of Pipe Connectioninches	1/2	3/4	3/4	1	11/4	1½	11/2
All Brass, with Valveeach	8 00	10 50	14 00	20 00	28 00	40 00	56 00
All Brass, without Valveeach	7 00	9 00	12 00	17 50	25 00	37 00	50 00
Iron Base, without Valveeach			11 50	16 50	23 00	34 00	46 00

For Price List on Whistle Valves, see Page 41.

Improved Combination or Fire Alarm Whistle.



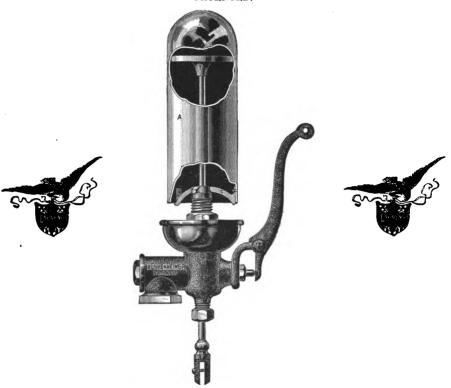


Fig. 446. Complete, with Valve.

THIS Whistle is designed to answer both the purposes of an ordinary whistle as well as that of a Fire Alarm. It is provided with a piston that can be moved up or down within the bell or tube, thus changing the interior length of same and consequently, also the sound of the whistle. When the piston is not operated the whistle gives but one sound, like any ordinary whistle, but when pulled up and down, a howling, penetrating noise is produced. When placed above the roof of a building an extension rod should be coupled to the piston stem and a rope or wire to the whistle valve lever. The bell is dome-shaped at its upper end and at its lower securely supported by a three-armed spider, the stem of which is adjustably screwed into the whistle base and fastened by a jam-nut (E). Owing to this construction the lower edge of the bell is always exactly in line with the slot in the base through which the steam escapes, therefore insuring best results and a perfect, clear and loud tone. The bell is raised or lowered to suit steam pressure by screwing it up or down, and when properly set, is fastened by jam-nut (E). All our whistles are made of best material and fully warranted.

PRICE LIST.

Size Pipe Connectioninches Price, with Whistle Valve completeeach	 20 00	23 00	55 00
Diameter of Bells inches	 3½	5	8

Patent Single Bell Chime Whistle.

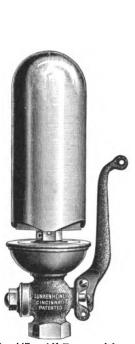


Fig. 447. All Brass, with Adjustable Lever.



Fig. 448. All Brass, without Valve.



Fig. 449. Locomotive style, with Upright Valve.

Our new style Single Bell Chime Whistle as seen in the illustrations above is unique and handsome in appearance, and produces harmoniously three distinct tones which blend and form a beautiful musical chord. The sounds given forth from our style of Chime Whistle, while being more acute and piercing than the common whistle, have not the harsh and disagreeable qualities of the latter and can be heard at a greater distance. Another advantage of this style of construction is that the bell may be raised or lowered to suit varying steam pressures, a feature that is found only on whistles of our manufacture.

nay be larged of lowered to suit varying steam pressures, a feature that is found only on whistles of our manufacture.

TO ADJUST THE BELL:—Loosen jam-nut (C) and screw the bell up or down, until the whistle blows best, then fasten the jam-nut.

PRICE LIST.

Diameter of Bellsinches	2	2 ½	3	31/2	4	5	6	8	10
Size of Pipe Connect'n .inches	1/2	3/4	3/4	1	11/4	11/2	1½	2	21/2
All Brass, with Adjust. Lever.each	10 00	13 00	16 00	22 00	28 00	44 00	60 00	145 00	235 00
All Brass, without Valveeach	8 50	10 50	13 50	18 50	24 00	37 00	49 00	120 00	188 00
Iron Base, without Valveeach			12 00	16 50	22 00	33 00	45 00	108 00	155 00
All Brass, Locom. styleeach					27 50	43 00	59 00		

For Price List on Whistle Valves see page 41.

Improved Three-Whistle Chime.

PATENTED.

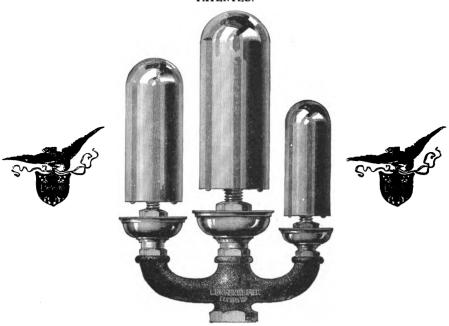


Fig. 450. Three-Whistle Chime.

For Description of Whistles used on our Chimes, see Page 40.

PRICE LIST.

THREE-WHISTLE CHIMES, CORRECTLY TUNED.

No. 1.

Composed of one each 1½, 2 and 2½ inch Whistles	22	00
Size Pipe Connection, 1 inch.		

No. 2.

Composed of one each 3½, 4 and 5 inch Whistles	40	00
Size Pipe Connection, 1½ inch.		

No. 3.

Composed of one each 5, 6 and 8 inch Whistles			109-00
Size Pipe Connection,	3	inch.	

NOTICE.—Whistle Valves for above are extra and Chimes will be sent complete with Valve, unless otherwise ordered.

For Price List on Whistle Valves, see Page 41.

CINCINNATI

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NEW YORK

LUNKENHEIMER'S

Low Water Alarm for Steam Boilers.

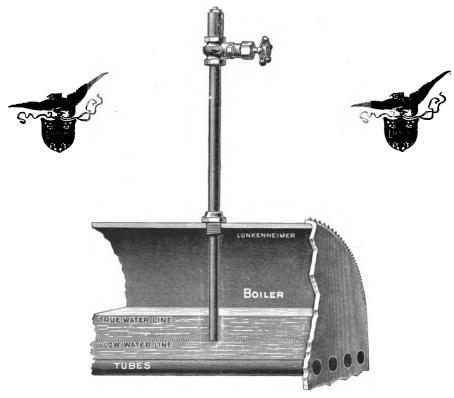


Fig. 451. Low Water Alarm Applied to a Boiler.

OUR FUSIBLE Low WATER ALARM is simple, practical and inexpensive and so easily attached that no Steam Boiler should be without one. It is an attachment as important and necessary to a Steam Boiler as a Steam Gauge or Safety Valve, and is really more reliable as it cannot get out of order. This alarm has no floats or complicated whistle blowing arrangements, but is simply a tube with one end reaching down to the low water line while the other has a valve and fusible plug attached.

The operation is thus: When the water in boiler drops down below the end of the

The operation is thus: When the water in boiler drops down below the end of the tube it drains the water out of the tube and permits steam to enter, which melts the fusible metal and with a loud report the steam hisses through the pipe and thus gives notice of the approaching danger. The valve is then shut off, a new fusible disc attached, the valve opened and the alarm is again ready. Each alarm is supplied with several fusible discs and extra ones can be supplied at a small cost. Our Low Water Alarms are fully warranted to give satisfaction.

PRICE LIST.

LOW WATER ALARM COMPLETE WITH 3 EXTRA FUSIBLE DISCS........EACH, 7 00 EXTRA FUSIBLE DISCS.......PER DOZEN, 3 25

Gas Service and Meter Cocks.

FLAT OR SQUARE HEADS.

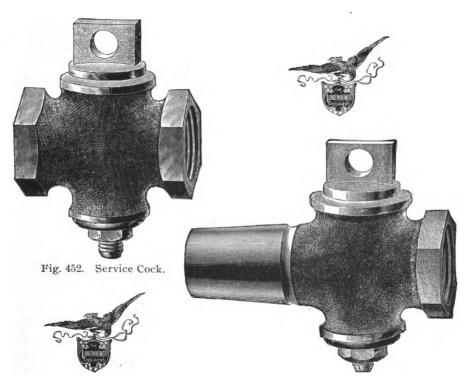


Fig. 453. Meter Cock.

PRICE LIST.

SIZEinches	1/4	3/5	1/2	3/4	1	11/4	1½	2	21/2	3
Service Cockseach	55	65	75	1 00	1 40	2 20	3 00	5 00	10 00	15 00
T Handleeach	55	65	75	1 00	1 40					
T Handle, with Check Pineach	65	75	85	1 10	1 55					
Meter Cockseach			85	1 20	1 70	2 60	3 60	6 75		

CINCINNATI.

LONDON.

NEW YORK.

LUNKENHEIMER'S

Steam Stop Cocks and Brass Unions. STEAM METAL—SUPERIOR QUALITY







Fig. 454. Steam Stop Cock.

Fig. 455. Flanged End Steam Stop Cock, Square Head.

Fig. 456. Steam Stop Cock, Flat Head.

					CHI								
SIZEinches	1/8	1/4	3/8	1/2	3/4	1	11/4	1½	2	21/2	3	3½	4
Mediumeach	70	70	75	1 10	1 50	2 25	3 75	4 80	7 25	14 00	20 00	36 00	50 00
Heavyeach		80	95	1 30	1 90	2 75	4 50	5 75	9 00	17 00	25 00		
Male and Fem. Med.ea		80	85	1 20	1 70	2 55	4 15	5 40	8 00	15 50	22 00		
T Handleeach		70	75	1 10									
Price, Fig. 455each					4 50	5 50	8 00	10 00	15 00	22 00	32 00		
Diam. of Flanges Flange Endsinches					31/2	4	4½	5	6	7	7½		
Length Face to Face, Flange Endsinches					3	33/8	37/8	43/8	53/8	6	7½		
Mal. Iron Leverseach		07	08	09	15	25	35	45	80	1 00	1 25	1 50	1 75

In ordering specify whether Flat or Square Heads are wanted.







Fig. 457. Rough, Heavy Government Union, Ground Joint.

Fig. 458. Finished Union, Ground Joint.

PRI	CE	\mathbf{L}	ISʻ	I

SIZEinches	3/4	3/8	1/2	3/4	1	11/4	1½	2	21/2	3
Brass Unions, Ground Joint, Finished.ea	40	55	75	1 00	1 40	1 90	2 75	4 00	6 00	8 50
Brass Unions, Ground Joint, Government, Rougheach	40	55	75	1 00	1 40	1 90	2 75	4 00	6 00	8 50

Water Gauges.

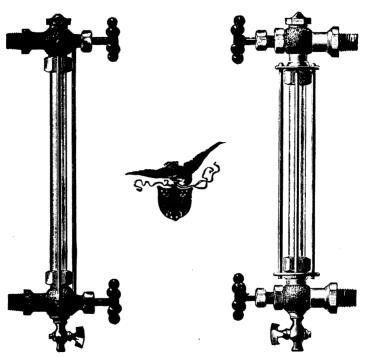


Fig. 459. Two-Rod.

Fig. 460. Three-Rod, with Regrinding Valves.

PRICE LIST.

Two-Rod Part Finished, Bronzed Body, 1/2 Glass, 1/2 inch Pipeeach	3 00
Two-Rod Part Finished, Bronzed Body, 1/2 Glass, 1/2 inch Pipeeach	
Two-Rod All Finished, 1/8 Glass, 1/2 inch Pipe each	3 75
Two-Rod All Finished, ¾ Glass, ¾ inch Pipecach	8 00
Three-Rod Part Finished, Bronzed Body, 1/2 Glass, 3/4 inch Pipeeach	3 50
Three-Rod Fart Finished, Bronzed Body, 1/4 Glass, 1/2 inch Pipeeach	4 00
Three-Rod All Finished, 1/4 Glass, 1/4 inch Pipeeach	5 00
Three-Rod Part Finished, Bronzed Body, ¾ Glass, ¾ inch Pipecach	8 00
Three-Rod All Finished, ¾ Glass, ¾ inch Pipecach	9 50
Four-Rod Part Finished, Bronzed Body, ¾ Glass, ¾ inch Pipeeach	8 50
Four-Rod All Finished, ¾ Glass, ¾ inch Pipeeach	

All our Water Gauges have a plug in top for replacing glass tube.

LONDON

LUNKENHEIMER'S

Combination Water Column.

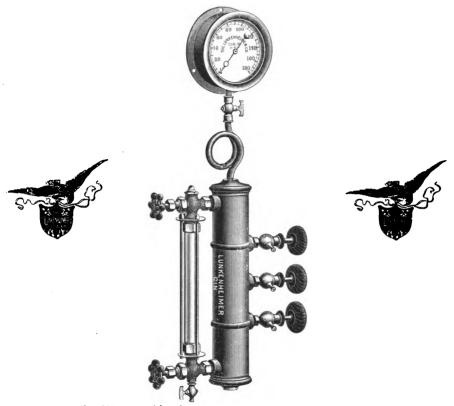


Fig. 461. Combination Water Column, with Steam Gauge.

PRICE LIST.

No. 1—Combination, Iron Column, 2½ inches in diameter, 13½ inches long, Boiler Connections 11 inches between centers, furnished with one 2-Rod, Part Finished Gauge, 3xxx3½ inch Glass, three 3½ inch 5oft Seat Compression Gauge Cocks and two ½ inch Brass Unions for Boiler Connections (without Steam Gauge)......each, 13 00

No. 3—Combination, Iron Column, 4 inches in diameter, 19 inches long, tapped for 1 inch Pipe Top and Bottom, furnished with one 2-Rod, Part Finished Gauge, 1/2 inch Glass, three 1/4 inch Regrinding Compression Gauge Cocks (without Steam Gauge).....each, 19 00

We also furnish No. 2 tapped at both ends for 1 inch Pipe, when specially ordered, without extra charge.

All our Water Gauges have a Plug in top for replacing Glass Tube.

NOTICE—Steam Gauges for Combination Gauges extra.

Steam Gauges, Fusible Plugs, Syphons and Scotch Glass Tubes.

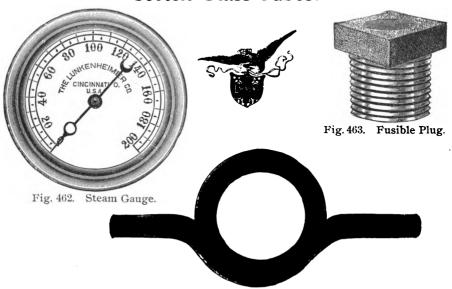


Fig. 464. Syphon.

Impr. Single Spring Bourdon Steam Gauges.
PRICE LIST (Including Cock).

SIZE.	Iron Case, Brass R'g.	Iron Case, N. P. Ring.	Brass Case.	N. P. Case.
12 in. Dial	\$50 00	\$51.50	\$75 00	\$79 00
10 "	32 00	33 00	40 00	43 00
81/2 " .	22 00	22 75	30 00	32 50
8½ " 6¾ " 6 "	16 00	16 60	20 00	22 00
6'4 "	13 00	13 50	16 00	17 50
51/4 "	10 00	10 25	12 00	13 25
g '44	8 00	8 20	11 00	12 00
41/ "	8 00	8 20	10 00	11 00
4½ " 3½ " 3 "	7 00	7 18	9 00	9 75
3 "	6 00	6 15	8 00	8 60

Fusible Plugs and Syphons.

PRICE LIST.

SIZEinch	1/4	1/2	3/4	1	11/4	11/2	2
Fusible Plugseach		60	75	1 00	1 50	2 00	3 00
Steam Gauge Syphonseach	50						

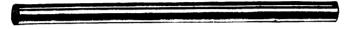


Fig. 465. Scotch Glass Tube.

PRICE LIST.

Glass Tubes,½ or 5% in. Diam., Lengthinch		11	12	13	14	15	16	17	18	19	20	22	24
Priceper doz.	4 80	4 80	5 40	5 40	6 00	6 60	7 20	7 80	8 40	9 00	9 60	10 80	12 00
Glass Tubes, ¾ in. Diam., Lengthinch	10	11	12	13	14	15	16	17	18	19	20	22	24
Priceper doz.	6 60	6 60	6 60	6 60	7 20	7 20	7 80	8 40	9 00	9 60	10 20	11 40	12 60

Prices on Glass Tubes above 24 inches upon application.

Gauge Cocks.

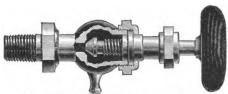


Fig. 466. Regrinding Gauge Cock.



Fig. 467. Soft Metal Seat Compression Gauge Cock.



Fig. 468. Mississippi Gauge



Fig. 469. Regester Gauge Cock.

PRICE LIST.

Number	00	0	1	2	3	4
Size Blank Shank inches	1/2	5/8	3/4	1	7/8	1
Cut for Pipe Threadinches	1/4	3/8	1/2	3/4	1/2	3/4
Fig. 486, Regrinding Gauge Cockeach		1 05	1 30	1 80		
Fig. 467, Soft Seat Compression Gauge Cockeach	80	90	1 00	1 10		
Fig. 467, Soft Seat, with Stuffing-Boxeach	1 00	1 10	1 20	1 30		
Fig. 469, Regester Gauge Cockeach					90	1 00

PRICE LIST.

Size Blank Shankinches	5/8	3/4	7/8	1
Cut for Pipe Threadinches	3/8	1/2	1/2	3/4
Fig. 468, Price, Mississippieach	75	1 00	1 25	1 50

Cylinder and Steam Gauge Cocks.



Fig. 470. Cylinder Cock, T. H.



Fig. 471. Cylinder Cock, Short Shank, L. H.



Fig. 472. Cylinder Cock, with Union, L. H.

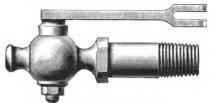


Fig. 473. Cylinder Cock for Traction Engine.



Fig. 474. Steam Gauge Cock, Female Ends.



Fig. 475. Steam Gauge Cock Male and Female Ends.

PRICE LIST.

Number	1	2	3	1 4	5	6
Size of Blank Shankinch	3/8	1/2	5/8	3/4	7/8	1
Size of Shank Pipe Threadinch	1/8	1/4	3/8	1/2	1/2	3/4
Fig. 470. T. H. Cylinder Cockeach	75	85	95	1 25	1 75	2 25
Fig. 470. With Extra Long Shankeach	80	1 00	1 25	1 35	2 00	2 50
Fig. 471. L. H. Cylinder Cockeach	90	1 00	1 10	1 50	2 00	2 50
Fig. 471. With Extra Long Shankeach	1 00	1 15	1 35	1 65	2 25	2 75
Fig. 472. L. H. Cylinder Cock, with Unioneach	1 40	1 50	1 60	1 75	2 25	3 00
Fig. 473. Traction Cylinder Cockeach	1 15	1 30	1 40	1 85		
Fig. 473. Traction Cylinder Cock, with Unioneach	1 70	1 80	1 95	2 20		
Fig. 474. T. H. Steam Gauge Cock. Female Endseach	75	85	95			
L. H. Steam Gauge Cocks, Female Endseach	90	1 00	1 10			
Fig. 475. T. H. Steam Gauge Cock, Male and Female Endseach	75	85	95			
L. H. Steam Gauge Cocks Male and Female Endseach	90	1 00	1 10			
L. H. Steam Gauge Cock, with Unioneach	1 40	1 50	1 60			

Unless otherwise ordered, L. H. Cylinder Cocks will be sent with Angle, and T. H. with Straight Outlets.

Air Cocks.

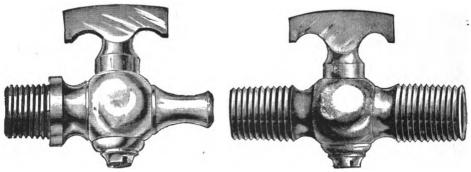


Fig. 476. Air Cock, T. H. and Shoulder.

Fig. 477. Air Cock, Double End, T. H.

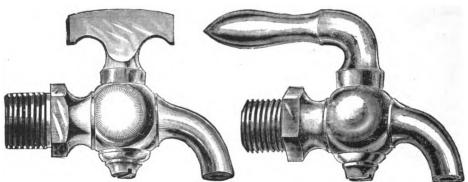


Fig. 478. Air Cock, Bibb Nose, T. II.

Fig. 479. Air Cock, Bibb Nose, L. H.

Number	1	2	3	4
Size of Blank Shankinch	3/8	1/2	5/8	3/4
Size of Shank Pipe Threadinch	1/8	1/4	3/8	1/2
Fig. 476. T. H. and Shoulder Air Cockseach	40	50	.60	80
Fig. 477. T. H. Double End Air Cockseach	50	60	70	1 00
Fig. 477. L. H. Double End Air Cockseach	60	70	80	1 10
Fig. 478. T. H. Bibb Nose Air Cockseach	65	75	90	1 10
Fig. 479. L. H. Bibb Nose Air Cockseach	75	85	1 00	1 20
T. H. Bibb Nose Air Cocks, Hose Endseach	90	1 00	1 25	1 50
L. H. Bibb Nose Air Cocks, Hose Endseach	1 00	1 10	1 35	1 75

Steam Bibbs.

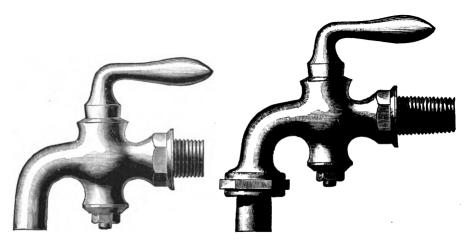


Fig. 480. Steam Bibb, Screwed for Iron Pipe.

Fig. 481. Steam Bibb, with Union.

Size Iron Pipeinch	1/4	3/8	1/2	3/4	1	11/4	1½	2
Fig. 480. Rough Steam Bibbseach	10	1 25	1 50	2 50	3 50	5 00	8 00	15 00
Fig. 480. Finished Steam Bibbseach	1 2	1 50	2 00	3 00	4 50	6 00	10 00	18 00
Fig. 481. Rough Steam Bibbs, with Union on Noseea	1 2	5 1 50	2 00	3 00	4 50	6 00	10 00	18 00
Fig. 481. Finished Steam Bibbs, with Union on Noseeach	1 50	1 76	2 50	3 50	5 50	7 00	12 00	20 00

Improved "Senior" Sight-Feed Lubricator.

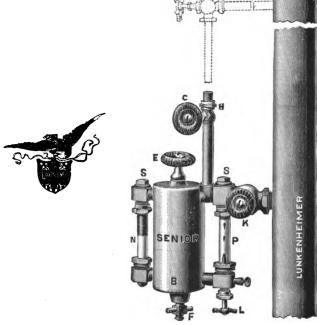




Fig. 482. "Senior."

DESCRIPTION.

B-Oil Reservoir.

C-Upper Valve.

E-Filling Plug. F-Drain Valve.

H-Union to connect Condenser

Pipe and Valve.

K-Discharge Valve.

L-Valve for regulating flow of oil.

N-Indicator Glass.

P-Sight-feed Glass.

Valve to drain or blow out Sight-

Feed Glass P.

SPECIAL FEATURES AND ADVANTAGES.

No condensing bulb or chamber to freeze and burst.

Filling plug on top of oil chamber.

Plugs S to facilitate replacing and cleansing of glasses.

Vent to blow out sight-feed glass P.

Shanks on 1/3 and 1/2 pint sizes threaded for 3/8 inch pipe instead of 1/2 inch, consequently can be easily attached to small steam pipes.

These advantages, combined with neat design, superior workmanship and finish, make the "Senior" the most modern and efficient sight-feed lubricator in the market. Every cup is tested and warranted.

Directions for Connecting and Operating the "Senior."

Drill and tap Steam Pipe above the Throttle Valve to receive Oil Discharge Shank, and higher up for ¼ inch pipe thread for Condenser Pipe and Angle Valve.

To operate, close valves C, L and K.

Drain the Lubricator by opening valve F. Close valve F and fill (FULL) with oil at E.

After filling, open valve K SLOWLY, and wait until Sight-Feed Glass P has filled with water by condensation, then open valve C and regulate the oil drops with valve L.

After the first filling with oil, valve K need not be closed; as long as glass tube P is full of clear water it is only necessary to close valves C and L to refill.

The bottom Sight-feed Glass fitting is provided with a Drain Valve for blowing out or draining Sight-feed Glass.

Indicator Glass N shows the quantity of oil in the Oil Reservoir.

If Indicator Glass N, or Sight-feed Glass P, break, they can be replaced by unscrewing Plugs S, and slipping glasses through from the top. This feature in construction of the Lubricator also facilitates cleansing the glasses.

All Lubricators are neatly packed in wooden boxes with sliding lids.

PRICE LIST.

SIZE	1/3 Pt.	½ Pt.	⅔ Pt.	1 Pt.	1½ Pt.	1 Qt.	½ Ga1.	1 Gal.
Suitable for Engine Cylinders	Up to 6 inches.		10 to 14 inches.			24 to 30 inches	From 30 up.	•
Shanks, Threadedpipe thread	3/8	3/8	1/2	1/2	1/2	1/2	1/2	1/2
Finished Brasseach	15 00	17 00	20 00	22 00	25 00	28 00	38 00	60 00
Nickel Platedcach	17 00	19 00	22 50	25 00	28 50	32 00	43 00	65 00
Condenser Connections, Brass Tubing and Angle Valveeach	70	80	1 00	1 20	1 40	1 50	1 60	1 70
Condenser Connections, Brass Tubing and Angle Valve, Nickel Platedeach		90	1 15	1 40	1 60	1 70	1 80	2 00
Length of Cond. Pipes necessaryinch	18	24	30	36	42	48	60	72

Lubricators are sent without Condenser Pipes and Angle Valve, unless ordered otherwise.



Spray-Feed Lubricator.

FOR STEAM CHEST.

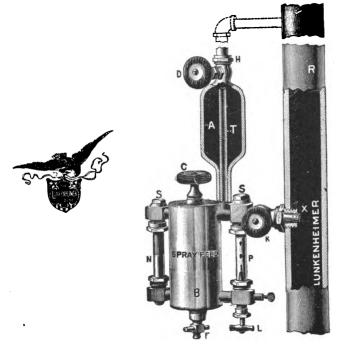




Fig. 483. "Spray-Feed."

DESCRIPTION.

- A-Condensing Chamber.
- B-Oil Reservoir.
- C-Filling Plug.
- D-Upper Steam Valve.
- F-Drain Valve.
- K-Lower Steam Valve.
- L-Valve for regulating flow of Oil.
- N-Indicator Glass.
- P-Sight-Feed Glass.
- R-Steam Pipe.
- S S—Plugs for cleansing and replacing Glass.
 - T-Circulating Tube.
 - X-Spray Nozzle.

"Spray-Feed" Lubricator.

THE LUNKENHEIMER "SPRAY-FEED" LUBRICATOR is specially adapted for attachment to steam chest or to steam pipe between throttle and steam chest. It effects a large saving of oil over other Sight-Feed Lubricators. The "Spray-Feed" system of feeding oil consists in forcing the oil (after it has passed in drops up through the glass tube) into the steam pipe in the form of a "spray," thus atomizing it with the steam before it reaches the parts to be lubricated. With this lubricator feed only two-thirds the number of drops as are required with ordinary cups. These cups are stamped "Spray-Feed," and fully warranted.

DIRECTIONS.

Tap the Steam Pipe for the Oil Discharge Shank, and higher up onequarter inch pipe thread for Condenser Pipe, Elbow or Angle Valve.

Connect Condenser A with steam pipe by Condenser Pipes, Elbow or Angle Valve and Union H. To fill and operate, close valves L, K and D, drain the cup at F, and fill (FULL) with oil. Then open valves K and D SLOWLY, and after sight-feed glass P has filled with water by condensation, regulate oil drops at L.

Always close valves K, D and L before draining and refilling. Indicator Glass N shows the quantity of oil in the Oil Reservoir.

If Indicator Glass N, or Sight-Feed Glass P, break, they can be replaced by unscrewing Plugs S, and slipping glasses through from the top. This feature in construction of the Lubricator also facilitates cleansing the glasses.

The bottom Sight-Feed Glass fitting is provided with a Drain Valve for blowing out or draining Sight-Feed Glass.

All Lubricators are neatly packed in wooden boxes with sliding lids.

PRICE LIST.

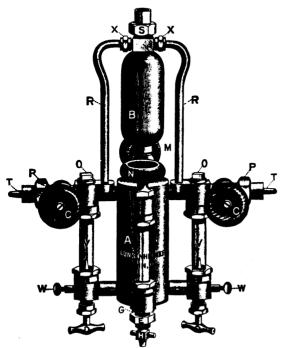
SIZE	⅓ Pt.	½ Pt.	⅔ Pt.	1 Pt.	1½ Pt.	1 Qt.	½ Ga1.	1 Gal.
Suitable for Engine Cylinders	Up to 6 inches	6 to 10 inches			18 to 24 inches		From 30 up.	
Shanks Threadedpipe thread	3/8	3/8	1/2	1/2	1/2	1/2	1/2	1/2
Finished Brasseach	15 00	17 00	20 00	22 00	25 00	28 00	38 00	60 00
Nickel Platedeach	17 00	19 00	22 50	25 00	28 50	32 00	43 00	65 00
Condenser Connections, Brass Tubing and Angle Valveeach	70	80	1 00	1 20	1 40	1 50	1 60	1 70
Condenser Connections, Brass Tubing and Angle Valve, Nickel Plated.each	80	90	1 15	1 40	1 60	1 70	1 80	2 00
Length of Condenser Pipes necess'yin	18	24	30	36	42	48	60	72

Lubricators are sent without Condenser Pipes and Angle Valve, unless otherwise ordered.



Double Sight-Feed Lubricator.

FOR COMPOUND ENGINES



DESCRIPTION.

- A-Oil Reservoir.
- B-Condensing Chamber.
- C-Oil Discharge Valves.
- D-Oil Regulating Valves.
- G-E-Brace-Stud and Locknut for sup
 - porting cup.
- H-Drain Valve M-Water Valve.
- N-Filling Plug.
- 0-Plugs for renewing Sight-Feed Glasses.
- P-Unions on discharge shanks for attaching.
- R-Equalizing Pipes.
- \$-Union at steam connection.
- T-Oil Discharge Nozzles.
- V-Sight-Feed Glasses.
- W-Vents for blowing out Sight-Feed Glasses.
- X-Union Connection on Equalizing Pipes.

Fig. 484. Double Sight-Feed Lubricator.

THIS Lubricator, designed for Compound Engines, is fully warranted to meet the requirements, and special attention is called to its simplicity of construction and neat design. It is provided with equalizing tubes, thus variations in pressure are properly equalized, preventing "syphoning" of the oil. All cups have brace-stud and locknut at bottom end of oil reservoir to receive the strap or brace that secures the cup to its proper position on the engine; the brace-stud can also be provided on the back of oil reservoir, if so desired.

Cups are also furnished with three or more Sight-Feeds at Special Prices.

DIRECTIONS.

Attach the cup securely to a brace (by means of the brace-stud and locknut) in the most suitable position on the engine; then connect the top live steam connection and the oil delivery discharge ends.

TO OPERATE:—Close valves C, D and M and fill the reservoir with oil, then open valves C and allow sight-feed glasses to fill with water, then open valve M and regulate the oil drops at D. Before refilling the next time, drain the water from cup by means of valve H. In some cases it may be necessary to regulate discharge valves C, to insure best working. Broken glasses are easily replaced by taking off plugs (O).

PRICE LIST.

SIZE	1 Pint.	1½ Pint.	1 Quart.	½ Gallon.	1 Gallon.
Price, Nickel Platedeach	36 00	42 00	48 00	60 00	80 00

On all sizes the Unions on top Condenser Connection and Oil Delivery Connections have 36 inch Female Pipe Thread.

Sight-Feed Lubricator, The "Joker."

FOR STEAM PUMPS, TRACTION AND SMALL ENGINES.

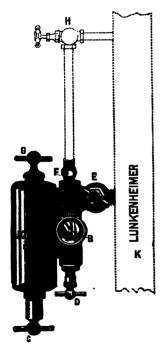


Fig. 485. "Joker."

DESCRIPTION.

A-Oil Reservoir.

B-"Bull's Eye" Sight-Feed.

C-Drain Valve.
D-Valve for Regulating

D—Valve for Regulating Flow of Oil. E—Discharge Valve.

F-Union to Connect Condenser
Pipe and Valve.

G-Filling Plug.

K-Steam Pipe.

THE "JOKER" SIGHT-FEED LUBRICATOR is a simple, compact and durable lubricator, cast entirely in one picce, and feeds oil drops up through water. This cup is provided with our improved "Bull's Eye" Sight-Feed, which does away with the usual annoyance of packing glass tubes. When a glass breaks, it is only necessary to replace the entire Bull's Eye by using an ordinary monkey wrench.

DIRECTIONS.

Attach this lubricator to steam pipe above the throttle, using $\frac{1}{2}$ inch iron pipe and angle valve on $\frac{1}{2}$ pint, and $\frac{1}{2}$ inch pipe on larger sizes for connecting union F to steam pipe.

TO FILL AND OPERATE.—Close valves D, E and H, drain cup at C, and fill (FULL) with oil. First open valve E slowly, allowing sight-feed glass B to fill with water. Then open valve H and wait a few moments for condensation, then regulate oil drops by valve D. This lubricator is provided with a vent-screw for blowing out sight-feed glass when necessary. To prevent freezing, valves D and C should be left open. The "Joker" on account of being cast in one piece, will work in exposed positions in cold weather.

PRICE LIST.

SIZEpint	1/8	1/4	1/3	1/2
Shank pipe thread	1/4	1/4	3/8	3/8
Priceeach	3 50	4 00	5 00	6 00
Price, Platedeach	4 00	4 50	5 60	6 75
Joker Condenser Connections, Brasseach	60	60	70	80
Joker Condenser Connections, Platedcach	70	70	80	90
Extra "Bull's Eyes"each	30	30	30	30
Length of Condenser Pipes necessaryinches	15	15	18	24

Lubricators are sent without Condenser Pipes and Angle Valve, unless ordered otherwise.

LUNKENHEIMER'S "JUNIOR"

Single Connection Sight-Feed Lubricator.

FOR TRACTION ENGINES, AIR-BRAKE PUMPS, ETC.

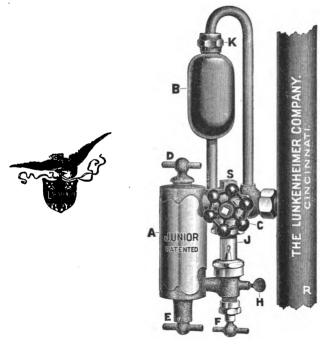




Fig. 486. "Junior."

DESCRIPTION.

- A-Oil Reservoir.
- B-Condensing Chamber.
- C-Steam Valve.
- D-Filling Plug.

- E-Drain Valve.
- F-Oil Regulating Valve.
- H-Valve for draining Sight-Feed Glass.
- S-Plug to replace or cleanse glass.

"Junior" Lubricator.

THE "JUNIOR" has been designed to meet the demand for a SIMPLE, RELIABLE and INEXPENSIVE Single Connection Sight-feed Lubricator for small engines, Portables, Steam Pumps and Locomotive Air Brakes. It has but two valves—Steam Valve C and Oil Regulating Valve F. The sight-feed principle is that of "oil drops passing up through water in a glass tube." It is partly finished and very ornamental.

The "Junior" must be attached to steam pipe, preferably on boiler side of throttle. The working of the cup is not affected by turning steam on or off. In attaching, see that hole in steam pipe is tapped straight, allowing shank to stand exactly horizontal.

Use good cylinder oil, and feed about four drops per minute. To cleanse glass tube remove plug S, using cotton waste on a piece of wood (not iron wire). To prevent freezing, the cup can be drained by closing Valve C and opening Drain Valve E. Keep stuffing boxes tight, as leakage prevents perfect working of cup.

The "Junior" is the only single connection sight-feed Lubricator thus far placed on the market, giving satisfaction, and is covered by patents. Many thousands are in use, and infringments and imitations are offered.

We warn users against these; insist on getting the genuine; they cost no more. Every cup is plainly marked with "Junior," our name and patent stamp.

TO FILL AND OPERATE.

Close Valves C and F, drain cup at E, and fill (FULL) with oil. THEN OPEN VALVE C SLOWLY. When glass tube has filled with water regulate oil drops at F.

While cup is working leave Steam Valve C WIDE OPEN, unless pulsation interferes with oil drops, in which case regulate to suit. Valve H should only be opened when it becomes necessary to blow out or drain sight-feed glass.

All Lubricators are neatly packed in wooden boxes with sliding lids.

PRICE LIST.

SIZEpint	1/4	1/3	1/2	3/3	1
Shankpipe thread	3/8	₹8	1/2	1/2	1/2
Partty Finishedeach	7 00	8 00	10 00	13 00	14 00
All Finished, (Brass Condensers and Pipes, and Wood Handles)each	8 50	10 00	12 00	15 00	16 00
All Finished and Nickel Plated (Brass Condensers and Pipes)each	10 00	11 50	13 50	17 00	18 00

¼ and ⅓ Pint sizes are also made with ½ inch Pipe Shank, but will be sent as above (⅓ inch) unless specially ordered.

NOTICE.—These Lubricators are also furnished with glass gauge, to indicate quantity of oil in reservoir, at an extra charge of 50 cents net, each, but will be sent without, unless specially ordered.



NEW YORK

LUNKENHEIMER'S

"Major" Sight-Feed Lubricator.

SINGLE CONNECTION.



DESCRIPTION.

A-Reservoir.
B-Steam Valve.

C-Oil Regulating Valve.

F-Drain Valve.

H-"Bull's Eye" Sight-Feed.



Fig. 488. "Bull's Eve."

THE "MAJOR" LUBRICATOR is a down drop cup of compact and simple construction, suitable for steam pumps and small engines, and should be placed on the steam chest. This cup is provided with our improved "Bull's Eye" Sight-Feed H, which does away with the usual annoyance of packing glass tubes. When a glass breaks, it is only necessary to replace the entire "Bull's Eye" by using an ordinary monkey wrench.

For price of extra "Bull's Eyes" see list below.

Fig. 487. "Major.

DIRECTIONS.

After cup is attached to steam chest, close steam valve B and oil regulating valve C, and fill the cup with oil. Then open steam valve B slowly and regulate flow of oil with C; but do not feed oil too fast, so as to give time for condensation. When cup requires refilling, close valves B and C, drain the cup at F and fill with oil, then proceed as before.

Number	0	1	2	3	4	5	6
Diameter of Oil Reservoirinches	11/4	1½	1¾	2	21/4	2½	3
Shankpipe thread	3/8	3/8	1/2	1/2	1/2	1/2	3/4
Brasseach	3 50	4 00	5 00	6 00	8 00	10 00	12 00
All Finished and Nickel Platedeach	4 20	5 00	6 00	7 25	9 50	12 00	14 00
Extra "Bull's Eyes"each	30	30	30	30	30	30	30

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"Banner" Sight Feed Lubricator.

FOR GAS ENGINES, AIR COMPRESSORS, ETC.



Fig. 489. "Banner."

DESCRIPTION.

A-Oil Chamber.

B-Stop Valve.

C-Oil Regulating Valve.

D-"Bull's Eye" Sight Feed.

E-Filling Plug.



Fig. 488. "Bull's Eye."

THIS SIGHT-FEED LUBRICATOR is designed for gas engines, air compressors and steam valve spindles of water-works engines, and will also be found suitable for various other purposes, especially on account of its simplicity and compactness. It is provided with our improved "Bull's Eye" Sight-Feed which does away with the usual annoyance of packing glass tubes. When a glass breaks, it is only necessary to replace the broken "Bull's Eye" by using an ordinary monkey wrench. For price of extra "Bull's Eyes" see list below.

DIRECTIONS.

To fill and operate, close valves B and C, and fill with oil. Then open valve B wide and regulate flow of oil at C.

Number	0	1	2	3	4	5	6
Diameter of Oil Chamberinches	11/4	11/2	13/4	2	21/4	21/2	3
Shankpipe thread	3/8	3/8	1/2	1/2	1/2	1/2	3/4
Brasseach	3 50	4 00	5 00	6 00	8 00	10 00	12 00
All Finished and Nickel Platedeach	4 20	5 00	6 00	7 25	9 50	12 00	14 00
Extra "Bull's Eyes"each	30	30	30	30	30	30	30

Automatic Sight-Feed "Graphite" Lubricator.

FOR ENGINE CYLINDERS AND STEAM PUMPS.

THE tendency of the present time among boiler and engine builders is toward high pressures of steam, and oil for lubricating engines under high pressure will not answer, because it becomes volatilized immediately upon entering the cylinder, and so looses its efficiency as a lubricant. Powdered Graphite, however, is not affected by high pressure and answers perfectly as a substitute for oil, and it is well known by engineers generally, that pure Graphite is far superior to oil when properly applied to steam engine cylinders, but being a dry powder and not mixing well with oil, the difficulty has been, to properly supply it to the steam chests and cylinders of engines and pumps.

We have succeeded in constructing a lubricator, that not only feeds the Graphite automatically and continuously in desired quantities, but also does it visibly, by passing it through a sight-feed.



The Lunkenheimer Patented Sight-Feed "Graphite" Lubricator should be attached on the steam chest with the upper steam connection above the throttle. On Corliss engines use two cups, placing one above each valve, and making the steam con-nections above the throttle.

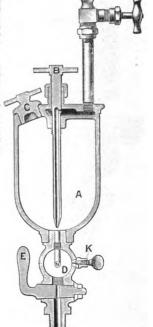
A Sight-feed oil Lubricator becomes entirely unnecessary when an engine is provided with a graphite cup, but in connection with the Graphite Lubricator, we recommend an oil pump for occasional use, especially while starting the engine. The illustration on next page shows a Corliss Engine provided with our Graphite Lubricators, Oil Pump and a "Lunken" Gate Valve with Automatic By-pass, which makes an Ideal Throttle makes an Ideal Throttle.

DESCRIPTION

- A-Graphite Reservoir.
- B-Graphite Regulating Valve.
- C-Filling Plug.
- D-Sight Feed Nozzle.
- E-Feed Regulating Valve.
- K-Drain Valve.
- H-"Bull's Eye" Sight Feed.



Fig. 488. "Bull's Eve."



Sectional.

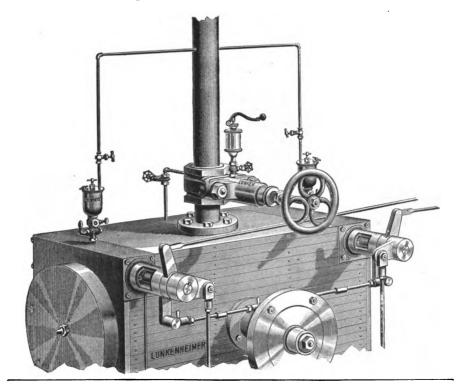
Graphite Lubricator. DIRECTIONS FOR OPERATING.

Close top steam valve and stop cock E, then take off filling plug C, and fill the reservoir with Graphite. After replacing filling plug, first open top steam valve, then open stop cock E, then regulate valve B so that the desired flow of Graphite is fed visibly out of the nozzle D in the sight-feed chamber. If from any cause the "Bull's Eye" Glass should break, replace the entire "Bull's Eye" H by unscrewing same with a wrench; thus the usual annoyance of packing glass tubes is avoided. For price on extra "Bull's Eyes" see list on next page.

As Graphite is a very superior lubricant, and a very small quantity will last a great while, it is recommended that it be used very economically, as a continuous feeding of same is not necessary; thus the feed can occasionally be shut off. To insure best results we recommend the use of The Joseph Dixon Company's Cylinder Graphite

Dixon Company's Cylinder Graphite.

Automatic Sight-Feed "Graphite" Lubricator.



CUT SHOWING CORLISS ENGINE WITH GRAPHITE LUBRICATORS PLACED OVER VALVES ON THE CYLINDER, GLASS BODY OIL PUMP APPLIED, AND THE "LUNKEN" GATE VALVE WITH BALANCED DISC AND RENEWABLE SEAT USED AS A THROTTLE.

PRICE LIST-GRAPHITE LUBRICATORS.

Number	1	2	3
Capacity (Graphite)ounces	3	5	8
Shankpipe thread	1/4	3/8	1/2
Finished Brasseach	10 00	12 00	1,6 00
Finished Brass, Nickei Platedeach	11 00	14 00	18 00
Extra "Bull's Eyes"each	30	30	30

"Vulcan" Force-Feed Sight-Feed Lubricator.

FOR GAS ENGINES, AIR COMPRESSORS, ETC.

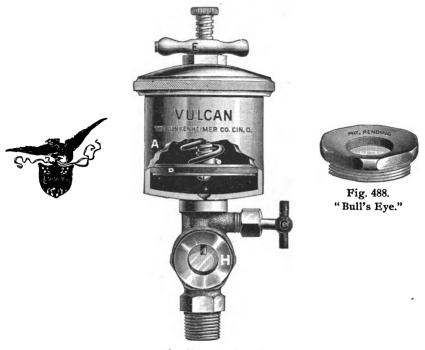


Fig. 491. "Vulcan."

DESCRIPTION.

A-Oil Reservoir.

H-"Bull's Eye" Sight-Feed.

C—Oil Regulating Valve.

D-Piston.

E-Thumbnut for raising and regulating piston.

THIS Cup will be found an excellent Lubricator for feeding heavy oils when cold to Gas Engine and Air Compressor cylinders, as the spring actuated piston causes a "force-feed." It has proved by tests to be a most perfect cup for the purpose intended, and is also recommended for use on bearings requiring heavy oil. Do not feed Grease in this Cup.

"Vulcan" Force-Feed Sight-Feed Lubricator.

DIRECTIONS.

TURN thumbnut E to the right until the plunger is drawn to top of cup; then unscrew cover and fill the cup with oil. Replace cover and adjust pressure on oil by screwing up thumbnut E to top of piston stem. Regulate the drops by turning valve C. This cup is provided with our improved "Bull's Eye" Sight-feed, which does away with the usual annoyance of packing glass tubes. When a glass breaks, it is only necessary to replace the broken "Bull's Eye" by using an ordinary monkey wrench.

For price of extra "Bull's Eyes" see list below.

Number	1	2	3	4
Outside Diameter of Cupinches	1¾	21/4	2¾	31/4
Shankpipe thread	1/4	3/8	1/2	1/2
Brasseach	5 00	6 00	8 00	10 00
All Finished and Nickel Platedeach	6 00	7 25	9 50	12 00
Extra "Bull's Eyes"each	30	30	30	30



"Standard" Boiler Oil Injector.

FOR STATIONARY BOILERS.

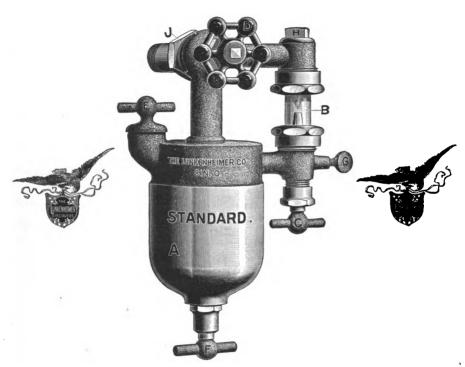


Fig. 492. "Standard."

DESCRIPTION.

A—Oil Reservoir. E—Filling Plug.
B—Sight-Feed. F—Drain Valve.

C-Oil Drop Regulating Valve. G-Sight-Feed Drain Valve.

D-Stop Valve. H-Plug to renew Sight-Feed Glass.

J-Union Connection.

"Standard" Boiler Oil Injector.

FOR STATIONARY BOILERS.

THE "STANDARD" BOILER OIL INJECTOR is designed to be attached to the feed water pipe of steam boilers to feed boiler oil into the boiler, which effectually prevents the formation of scale; also preventing foaming. pitting and leaky joints. Many boiler explosions are caused by the weakening of the iron from strains due to unequal expansion. This unequal expansion is directly caused by the scale on the heating surface, also burning and blistering same. By accurate tests a scale $\frac{1}{32}$ of an inch requires 9 per cent more fuel; a scale $\frac{1}{16}$ of an inch 12 per cent; a scale $\frac{1}{16}$ of an inch 30 per cent, and a scale 1/2 of an inch 60 per cent, and as the scale thickens the ratio increases. Thus it will be seen, that by keeping the boiler clean and free from scale, an enormous saving is effected. A GOOD QUALITY BOILER OIL WILL DO THE WORK, NO MATTER WHAT KIND OF WATER IS USED. LUNKENHEIMER'S "STANDARD" BOILER OIL INJECTOR has but one connection to the feed pipe; is simple and strong, and will be found a perfect machine for the purpose—visibly feeding drop by drop.

DIRECTIONS.

Attach the Injector to the feed water pipe between the pump and the boiler or heater, but not to a vertical pipe in which the water flows downward at the point of connection. Close valves D and C, and fill reservoir A with boiler oil; then open valve D and regulate feed of oil with valve C. When cup needs refilling, close valves D and C again and drain reservoir by opening valve F; then proceed as before.

If feeder is attached between pump and heater it will keep heater clean also.

PRICE LIST.

SIZECapacity	½ Pint.	1 Pint.	1 Quart.	1/2 Gallon.	1 Gallon.
Price, Partly Finishedeach	7 50	10 00	13 50	16 50	19 50
Price, All Finishedeach	8 00	10 60	14 25		
Price, All Finished and Nickeledeach	8 50	11 20	15 00		

Reservoirs above one quart are of cast iron, and have lugs on body for bolting to place; smaller sizes have a brace-stud and lock-nut at lower end of oil chamber for this purpose.



"Emerald" Boiler Oil Injector.

FOR LOCOMOTIVE AND STATIONARY BOILERS.







Fig. 488. "Bull's Eye."

Fig. 493. "Emerald."

DESCRIPTION.

A-Oil Reservoir.

C—Oil Drop Regulating Valve.

D-Main Stop Valve.

E-Filling Plug.

F -Drain Valve.

H-"Bull's Eye" Sight-Feed.

J - Union Connection.

L-Shield over Sight-Feed.

"Emerald" Boiler Oil Injector.

FOR LOCOMOTIVE AND STATIONARY BOILERS.

THE "EMERALD" BOILER OIL INJECTOR is specially designed for Locomotives, but is also suitable for Stationary and Traction Engine Boilers. This cup has our improved "Bull's Eye" Sight-Feed, which is compact, strong and safe and superior to the glass tube style of sight-feed for Locomotive use. The glass is stronger and this construction does away with the usual annoyance of packing glass tubes. When a glass breaks it is only necessary to replace the entire "Bull's Eye" by using an ordinary monkey wrench. For price of extra "Bull's Eyes" see list below. The sight-feed is also provided with our improved safety shields, which can be kept closed to protect against breakage of glasses and severe weather.

DIRECTIONS.

On Locomotives attach the cup within the cab to the Feed Pipe close to the Injector, on Stationary Boilers to the Feed Water Pipe close to the Pump, between Pump and Boiler or Heater, but in either case not to a pipe in which the water flows downward (at the point of connection). After cup is attached, close Main Stop Valve (D) and Oil Regulating Valve (C), take off Filling Plug E and fill the cup with boiler oil. Then open Valve D slowly and regulate flow of oil with C. When cup requires refilling, close Valves D and C, drain the water from cup at F; then again fill with boiler oil and proceed as before. The sight-feed glasses can be cleansed by blowing out the cup by means of drain valve (F).

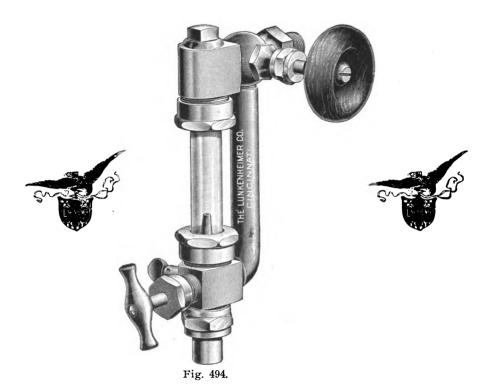
PRICE LIST.

CAPACITY	½ Pt.	1 Pt.	1 Qt.	⅓ Ga1.	1 Gal.
Iron-Brass Trimmingseach				16 50	19 50
Brass-Partly Finishedeach	7 50	10 00	13 50	17 50	
Brass-All Finishedeach	8 00	10 60	14 25	18 50	
All Finished and Nickel Platedeach	8 50	11 20	15 00	19 50	
Extra Bull's Eyeseach	30	30	30	30	30

The ½ Pint size is best suited for Traction Engine use.

All of the brass cups have brace-stud and lock-nut on lower end of reservoir; the iron body cups lugs on back of reservoir, to enable being securely braced or bolted to place.

"Independent" Sight-Feed.



IN large steam plants where several Engines and Steam Pumps are placed in close proximity to each other, it is sometimes desired to supply oil for all from one large oil tank, so as to do away with separate lubricators. In such cases Lunkenheimer's Independent Sight-Feed can be used. Shank threaded 3/8 inch pipe and union connection for 1/4 inch pipe.

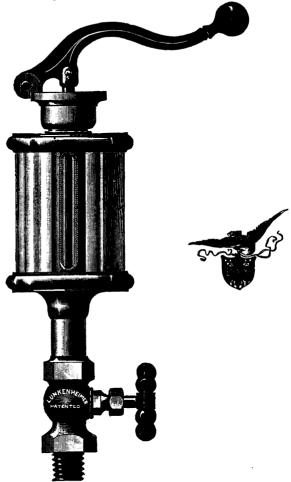
PRICE LIST.

Finished Brass.....each, 6 00 Nickel Plated....each, 7 00

LONDON

LUNKENHEIMER'S

Glass Body Oil Pump.





THE LUNKENHEIMER GLASS BODY OIL PUMP is easily filled and operated, and is intended to be used in connection with Sight-Feed Lubricators on Stationary Engines. No large engine should be without a cup of this kind as an auxiliary to the Sight-Feed Lubricator.

Number	1	2
Outside Diameter of Glassinches	13/4	3
Shankpipe thread	3/8	1/2
Capacitypint	- 1/3	1
Brasseach	7 50	10 00
Nickel Platedeach	8 00	11 00
Extra Glasseseach	20	60
Extra Cork Washersper dozen	36	60



NEW YORK

LUNKENHEIMER'S

Automatic Needle Valve Oil Feeder.

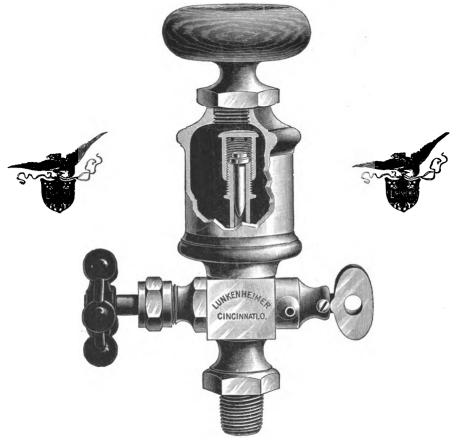


Fig. 496.

UNKENHEIMER'S AUTOMATIC NEEDLE VALVE OIL FEEDER is intended for SLIDE VALVE Engines only, works automatically by pulsation, and must be placed on the steam chest. The stop valve must always be left open except when filling cup with oil. Do not drain off the water until ready to recharge the cup. The Lubricator stops feeding when the engine stops, and is about properly adjusted as shipped. To regulate the feed, screw yoke up or down, thereby increasing or decreasing the lift of needle. The greater the lift of the needle the more oil is fed; the needle works up and down like a check valve while the engine is in motion.

PRICE LIST.

Cross Top, with Giass Gaugeeach			11 30	14 50
Piain Topeach	4 70	6 20	7 70	9 00
ShankPipe Thread, inch	3/8	1/2	1/2	3/4
Capacitypint	1/4	1/2	3/4	1
Diameter inches	1¾	2	2½	3

A card with full directions for using the Oil Feeder is attached to every cup.

Oil Feeder with Cock and Tube.

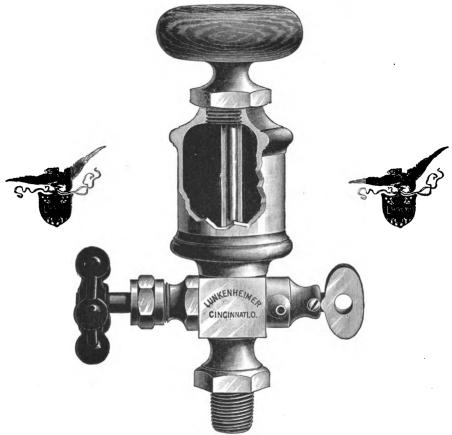


Fig. 497.

Our new style Plain Engine Lubricator with Cock and Tube is constructed on the same general principles as the old style, but will be found far superior in quality, design and efficiency. The Cup is heavier, stronger and better proportioned, and instead of an ordinary air cock screwed into the side of the oil chamber, it has a well made compression style of drain valve with drip nozzle, which is not liable to leak; it is located opposite the steam valve instead of on the oil chamber. As is well known cups of this character work automatically by condensation, and although the flow of oil from the cup cannot be accurately regulated, still the feed is continuous and requires refilling but once per day. It is far superior to a Common Plain Engine Lubricator. Where a strong and simple automatic lubricator without sight-feed is wanted, we recommend this cup. It will be found very convenient for small engines and steam pumps and should be placed on steam chest.

Number	7	8	9	10
Diameter of Cupinches	13/4	2	21/2	3
Shank Pipe Thread, inch		1/2	1/2 .	3/4
Priceeach	3 00	4 50	6 00	7 50

Plain Engine Lubricator.



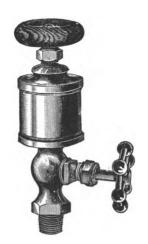




Fig. 498.

Number	00	0	1	2	3	4	5	6	7	8
Diameterinches	1	11/4	1½	13/4	2	21/4	21/2	3	3½	4
Pipe Threadinch	3/3	3/3	3/8	1/2	1/2	1/2	1/2	3/4	3/4	3/4
Plaineach	2 00	2 20	2 40	2 60	2 90	3 25	3 75	4 75	7 00	10 00
Plain, with Cock and Tubeeach	3 00	3 20	3 40	3 60	3 90	4 25	4 75	5 75	8 00	11 00

Patent Drip Valves, Wiper Cups, Drip Troughs, Etc.

OILING DEVICES FOR HIGH SPEED ENGINES.



Fig. 499. Straight Drip Valve.

Fig. 500. Fig. 501. Fig. 502. Angle Drip Valve. Straight Sight-Feed Valve. Angle Sight-Feed Valve.



Fig. 503. Adjustable Wiper Cup for Wick.

Fig. 499



Fig. 504. Adjustable Wiper Cup with Elbow Shank. PRICE LIST.



Fig. 505. Plain Wiper Cup.





Straight Drip Valve, each......Brass, 1 50 Nickel Plated, 1 75

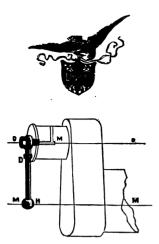
	Angle Drip valve, each			NICKEI PIATEG, 1 50
Fig. 501.	Straight Sight-Feed Valve, each	Brass.	2 00	Nickel Plated, 2 25
Fig. 502.	Angle Sight-Feed Valve, each	Brass.	2 00	Nickel Plated, 2 25
	Adjustable Wiper Cup, ¼ or ¾ inch Pipe, each			Nickel Plated, 3 00
	Adjustable Wiper Cup, Elbow Shank, 1/4 or 3/8 inch Pipe, each			Nickel Plated, 3 50
	Wiper Tips, each36 in. Brass, 40 Nickel Plated, 50 1/2			

Straight and Angle Drip and Sight-Feed Valves are tapped ¼ or ¾ inch Pipe Thread, to be used in connection with ¼ or ¾ inch Iron Pipe size Brass Tubing. In ordering above mention size of Pipe Thread wanted.

F	ig. 505. Pla	in Wiper C	ıp.		Fig. 50	7. Drip Tro	ughs.	
Pipe Th'd	O. Diam.	Brass	Nickel Pl.	Length	Pipe Th'd	Rough	Finished	Nick. Pl.
1/4 3/8 1/2	1½ 1½ 2	1 00 1 50 2 00	1 20 1 75 2 40	3 inches 5 " 7 " 9 "	1/4 3/8 1/2 1/2	75 1 00 1 50 2 00	1 00 1 50 2 00 2 75	1 25 2 00 2 75 3 50

Brass Fittings, Elbows, Tees and special Oiling Devices, to order. For Improved Oil Gauges for Dynamos, etc., see Page 98.

Adjustable Centrifugal Crank Pin Oiling Devices





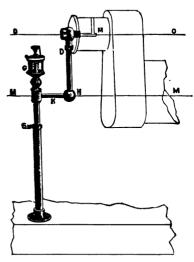


Fig. 509. Oiler Arm Complete, with Floor Stand and Oil Cup.

THE PLAIN OILER ARM, FIG. 508, is intended to be used as an auxiliary to the crank pin cup, to afford an extra and direct means of lubricating the crank pin WHILE THE ENGINE IS IN MOTION, by squirting oil with an oil can through hole in ball (H). In ordering these give stroke of engine.

THE COMPLETE DEVICE WITH ADJUSTABLE OIL CUP STAND, FIG. 509, gives direct continuous lubrication to the crank pin from the oil cup on the floor stand. In ordering these give stroke of engine and distance from center of crank shaft to floor.

DIRECTIONS FOR APPLYING.

Drill a hole lengthwise in crank pin and tap same to accommodate the shank of oiler bolt (0) which is 3¢ pipe thread on Nos. 1 and 2, and ½ pipe thread on No. 3 size, unless otherwise specified. Drill a smaller hole (M) to connect to bearing; adjust the tubing at (D) to allow the ball (H) to revolve in line with the axis of shaft (M), then screw bolt (O) down tightly to keep oiler arm in position. To attach oiler stand fasten floor plate and adjust oiler add, previously inserting connecting tube (K) in the hole of ball (H).

PRICE LIST.

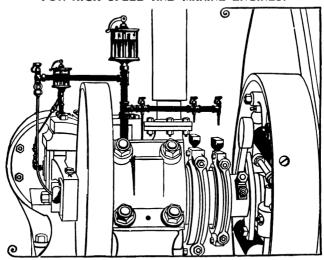
Number	1	2	3
Length of stroke	Up to 16 inches	Up to 30 inches	Up to 60 inches
Thread on bolt (O)pipe thread	3/8 inch	3% inch	½ inch
Plain Oiler Arm, Brasseach	6 00	7 00	9 00
Plain Oiler Arm, Nickei Platedeach	7 00	8 00	11 00
Complete, Brass	15 00	17 00	21 00
Complete, Nickel Plated	18 00	20 50	25 00

The Oiler Arm Complete is provided with an adjustable sight-feed oil cup of proportionate size.

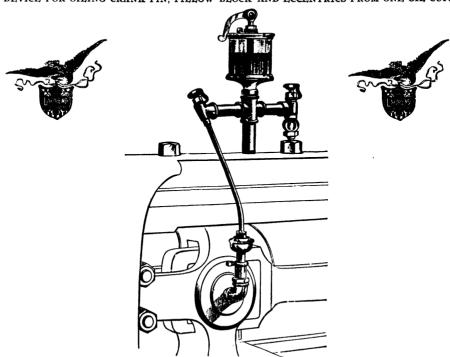
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LONDON.

Lunkenheimer's Improved Oiling Devices. FOR HIGH SPEED AND MARINE ENGINES.



DEVICE FOR OILING CRANK PIN. PILLOW BLOCK AND ECCENTRICS FROM ONE OIL CUP.



CROSS HEAD AND SLIDE OILING DEVICE.

These Drip and Sight-Feed Valves (Figures 500 and 502), in connection with small brass distributing pipes, are also especially suitable for lubricating Marine Engines. In ordering, always send sketch and dimensions of fittings required.

CINCINNATI.

NEW YORK

LONDON.

LUNKENHEIMER'S

"Ideal" Automatic Grease Cup. FOR ENGINE CRANK PINS, JOURNALS, ETC.

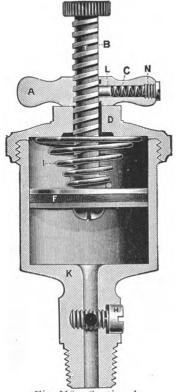






Fig. 510. Sectional.

THE "IDEAL" is a first-class cast brass highly finished automatic compression cup, suitable for Engine Bearings, Journals, etc. It is provided with a leather packed plunger, (insuring a tight joint and smooth working) which is so constructed that it is easily raised when cup requires recharging with grease. The spring and plunger are conveniently controlled by thumb-nut (A), which is provided with an automatic lock arrangement to prevent its jarring from position on stem. The hole through the shank can be regulated to suit the grease used, by means of regulating screw (H). As a high grade cup of superior design and perfect regulation of feed, the "IDEAL" has no equal.

DIRECTIONS.

Turn thumb-nut (A) to the right until plunger is drawn to top of cup; then unscrew cover and fill the cup with grease. Replace cover and adjust pressure on grease by screwing up thumb-nut (A) to top of stem (T), thereby allowing plunger to compress and feed the grease.

The rate of feed must be regulated by set-screw (H), which has a hole through it in line with the slot; thus is regulated like a stop cock.

If it is desired to stop the flow of grease, turn thumb-nut (A) down to cover, thereby taking tension

off spring.

Number	00	0	1	2	3	4
Inside Diameterinches	1	11/4	1½	2	2/2	3
Pipe Threadinch	1/8	1/4	1/4	3/8	1/2	1/2
Capacity (Grease)ounces	1/3	1	1½	3	41/2	61/2
Finished, Brasseach	1 50	2 00	2 50	3 20	4 30	6 00
Nickel Platedeach	1 75	2 25	2 80	3 60	5 00	6 75

LONDON.

THE LUNKENHEIMER COMPANY. CINCINNATI.

"Jewel" Automatic Grease Cup.

LUNKENHEIMER'S

FOR BEARINGS, SHAFTING, LOOSE PULLEYS, ETC.

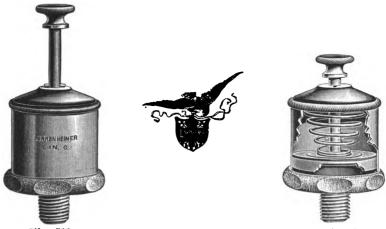


Fig. 511.

Sectional.

HE "JEWEL" GREASE CUP we have designed to meet the demand for a simple and inexpensive Automatic Cup, and to take the place of Iron Cups. The Base is of cast brass, while the Top is of Tubing and spun brass. These cups will be found far superior to Iron Cups although the price is the same. They are of brass throughout, provided with leather packed Plunger, are of neat design, well made, and light in weight.

DIRECTIONS.

When Cup is empty and Plunger is at bottom of Cup, unscrew and take off the Reservoir, then lift the Plunger to top of Reservoir and lock it in this position. This is done by lifting the Plunger Rod until the Pin (which passes through it at its lower end) comes up through the lid, then turn the Plunger Rod slightly. Then fill the Reservoir with grease and after screwing it back to its Base, release the spring lock, (so as to put the pressure on the grease) by turning the Plunger Rod back again until the Pin passes through the slots.

Number	00	0	1	2	3	4
Inside Diameterinches	1	1¼	1½	2	21/2	3
Pipe Threadinch	1/8	1/4	1/4	3/8	1/2	1/2
Capacity, Greaseounces	1/3	1	1½	3	4½	61/2
Brasseach	80	1 00	1 30	1 70	2 30	3 20

Screw Feed "Marine" Grease Cup.

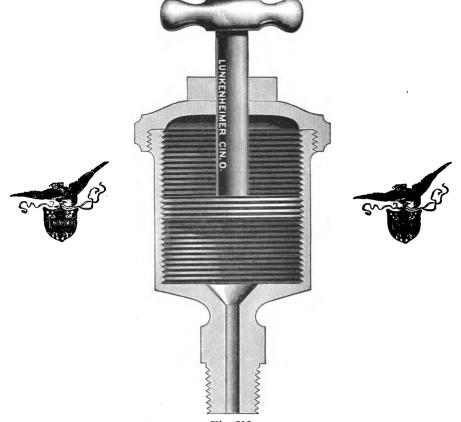
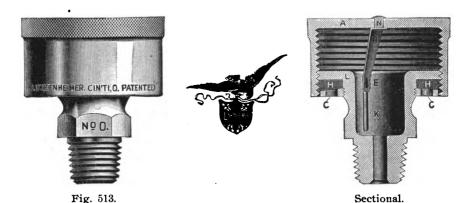


Fig. 512.

This Cup is more particularly designed for Marine Engines, but will also be found suitable for many other purposes where a screw feed is desired, or it is necessary to force the Grease some distance to the parts to be lubricated.

Number	00	0	1	2	3	4
Inside Diameterinches	1	11/4	1½	2	21/2	3
ShankPipe Thread	1/3	1/4	1/4	3/8	1/2	₹
Capacity (Grease)ounces	1/3	1	1½	3	41/2	61/2
Price, Brasseach	1 00	1 20	1 60	2 00	2 80	4 00
Price, Nickel Platedcach	1 20	1 45	1 90	2 40	3 40	4 75

"Tiger" Plain Brass Grease Cup.



THE LUNKENHEIMER "TIGER" PLAIN GREASE CUP is a cast brass cup, well adapted for jarring-machinery; is unsurpassed where a simple, compact and efficient plain cup is wanted. By screwing down cap (A) the lubricant is forced to the bearing. The leather washer (H) prevents the grease from leaking out of cup, and can be easily replaced when worn out; spring lock arrangement (B) the projection (E) of which engages (K) at each turn, prevents the cap from jarring off, also cuts and loosens the grease.

Always keep leather washer (H) well expanded against the thread by screwing up plate (C). This plate can easily be tightened or unscrewed by using a pointed tool, inserting it in one of the holes in plate and striking it with a hammer.

These cups are furnished in three styles, viz: FINISHED BRASS, NICKEL PLATED and ROUGH—(see price list below).

When no style is mentioned, orders will be filled with FINISHED BRASS, same as shown in cut.

Number..... 1 11/2 Inside Diameter.....inches 11/4 21/2 3 Pipe Thread.....inch 1/8 1/4 1/4 3/8 1/2 1/2 1/4 3/3 Capacity, Grease.....ounces 31/4 70 an 1 15 1 50 2 15 2 90 82 1 06 1 36 1 80 2 60 Finished, Nickeied.....each 3 40 Rough.....each 1 28 1 76 2 30

"Ohio" Spun-Top Grease Cup.



Fig. 514. Full Size, No. 6.

THIS simple and inexpensive Grease Cup will be found equal to more expensive plain cups for various purposes. The top is of spun brass, and, although being very light in weight (so as not to jar off), is quite strong; THE BASE IS MADE OF CAST BRASS.

Number	6	7	8	9
Outside Diameterinches	1½	2	23/8	23/4
Pipe Threadinch	1/8	1/4	3/8	3/8
Capacity (Grease)ounces	2/3	1½	3½	5
Price each	55	70	90	1 20

"Pioneer" Slide Top Glass Oil Cup.

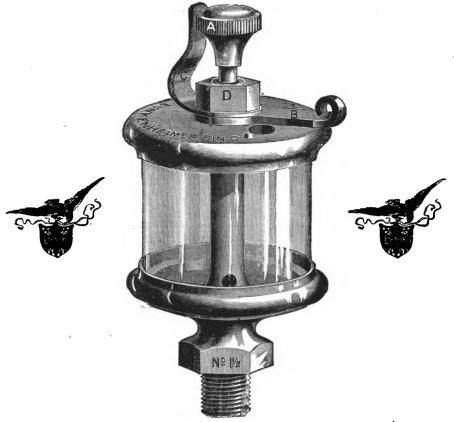


Fig. 515. Full Size, No. 11/2.

THE PIONEER OIL CUPS have become a "Universal Standard" being by far the most perfect and finest oilers of their class and are suitable for all Engine and Machinery Bearings. They are constructed of cast brass (not spun brass), are highly finished and very ornamental. They are the only Glass Oil Cups in the market that are not affected by jarring machinery—they will not shake apart nor the feed become unset. This feature recommends them for Traction Engines, Steam Rollers, etc. They are easily filled and regulated.

PRICE LIST.

Number	000	00	0	1	1½	2	3	4	5	6
Outside Diameter of Glassinches	1	11/8	11/4	1½	13/4	2	21/4	2½	3	31/2
Height of Glassinches	7/8	1	11/8	13/8	15/8	17/8	21/8	23/8	3	4
Capacityounces	1/4	1/2	5/8	1	1½	21/2	4	- 5	10	18
Pipe Threadinch	1/8	1/8	1/8	1/4	1/4	3/8	3/8	3/8	1/2	1/2
Finished Brasseach	70	75	80	1 00	1 25	1 50	1 90	2 40	3 10	4 00
Nickel Platedeach	80	85	95	1 20	1 50	175	2 20	2 75	3 50	4 50
Extra Glasseseach	0.5	06	08	10	10	12	15	25	35	65

To avoid mistakes when ordering Glasses and Cork Washers, specify name and number of Cup as stamped on same.

NEW YORK.

CINCINNATI.

LONDON

LUNKENHEIMER'S

"Victor" Index Glass Oil Cup.

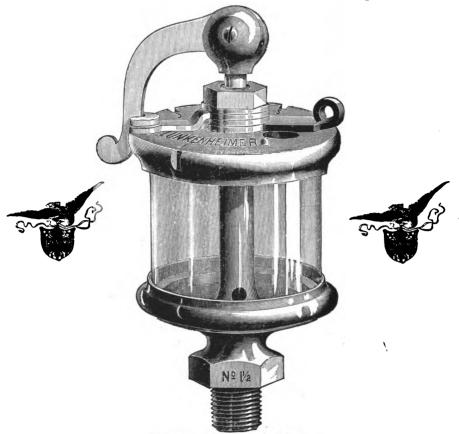


Fig. 516. Full Size, No. 11/2.

THE LUNKENHEIMER "VICTOR" INDEX GLASS OIL CUP is provided with a simple "index" device for regulating the feed of oil, and has an indicator arm pivoted on the stem and turning on the lid to mark the notch giving the desired feed. The feed can be instantly turned off, and on again by replacing the lever in the notch of the Indicator arm. When the index arm is closed the lever can be left to stand up out of the notch, thus acting as an indicator, to show from a distance that the feed is shut off. This cup is exactly like the "Crown" on page 90, but without sight-feed.

PRICE LIST.

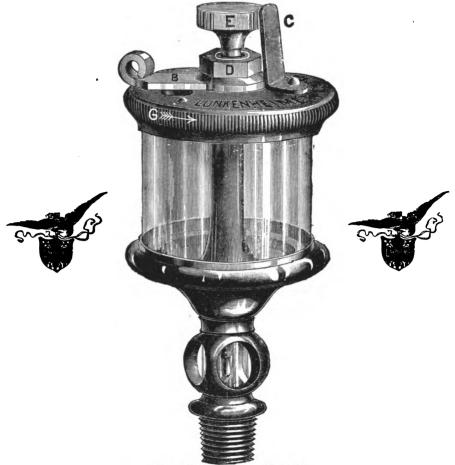
Number	0	1	1½	2	3	4	5	6
Outside Diameter of Glass inches	11/4	11/2	13/4	2	21/4	21/2	8	31/2
Height of Glassinches	11/8	11/1	15/8	17/8	21/8	23/8	3	4
Capacityounces	5/8	1	11/2	21/2	4	5	10	18
Pipe Threadinch	1/8	1/4	1/4	3/8	3/8	3/8	1/2	1/2
Finished Brass each	1 00	1 20	1 45	1 75	2 15	2 70	3 40	4 30
Nickel Platedeach	1 15	1 40	1 70	2 00	2 45	3 05	3 80	4 80
Extra Glasses each	08	10	10	12	15	25	35	65

To avoid mistakes when ordering Glasses and Cork Washers, specify name and number of cup as stamped on same.

CINCINNATI.

LONDON.

Lunkenheimer's "Royal" Sight-Feed Glass Oil Cup.



Full Size, No. 11/2. Fig. 517.

THE "ROYAL" SIGHT-REED GLASS OIL CUP will be found an excellent cup for Engine and Dynamo use; it is simple and practical, and so constructed, that when the desired feed is once set it can be stopped and started at will without resetting, the spring acting as a lock and indicator when engaging at (E).

DIRECTIONS TO SET FEED.—Regulate the feed by turning the milled cover, so that when the flattened side of thumb-nut engages the spring the desired feed is obtained. When the desired feed is once established, it can instantly be shut off or put on by turning the milled thumb-nut (E); i. e., to the right, feed off; to the left, feed on.

PRICE LIST.

Number	00	0	1	11/2	2	3	4	5	6
Outside Diameter of Glassinches	11/8	11/4	11/2	13/4	2	21/4	21/2	3	31/2
Height of Glass inches	1	11/8	13/8	15/8	1 7/8	21/8	23/8	3	4
Capacityounces	1/2	5/8	1	1½	21/2	4	5	10	18
Pipe Threadinch	1/8	1/8	1/4	1/4	3/8	3/8	3/8	1/2	1/2
Finished Brasseach	1 10	1 25	1 50	1 75	2 10	2 55	3 15	3 90	4 80
Nickel Platedeach	1 20	1 40	1 70	2 00	2 35	2 85	3 50	4 30	5 30
Extra Glasseseach	06	08	10	10	12	15	25	35	65

To avoid mistakes when ordering Glasses and Cork Washers, specify name and number of cup as stamped on same.

Lunkenheimer's "Crown" Index Sight-Feed Glass Oil Cup.

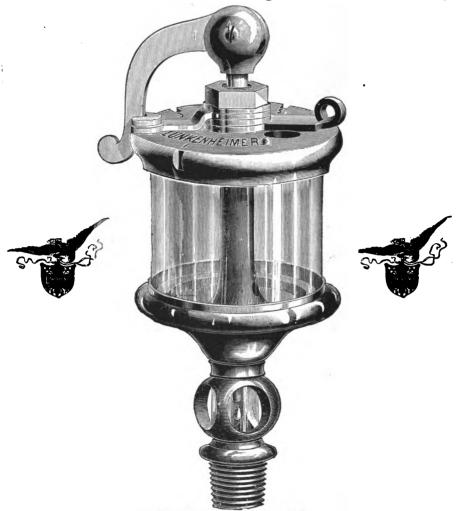


Fig. 518. Full Size, No. 11/2.

THE LUNKENHEIMER "CROWN" INDEX SIGHT-FEED GLASS OIL CUP is of first-class quality throughout, very ornamental in appearance and made of cast brass. It has an "index" device for regulating the feed of oil, and an indicator arm turning on the lid to mark the notch giving the desired feed. The feed can be instantly turned off and on again by replacing the index lever in the notch of the indicator arm. When the index arm is closed, the lever can be left to stand up out of the notch, thus acting as an indicator, to show from a distance that the feed is shut off. It fulfills all the requirements for dynamo and engine use, and we recommend it where a first-class substantial cup is wanted.

11102	72.0							
Number	0	1	11/2	2	3	4	5	6
Outside Diameter of Glassinches	11/4	11/2	13/4	2	21/4	21/2	3	31/4
Height of Glassinches		13/8	15/8	1 1/8	21/8	23/8	3	4
Capacityounces	5/8	1	11/2	21/2	4	5	10	18
Pipe Threadinch	1/8	1/4	1/4	3/8	3/8	3/8	1/2	1/2
Finished Brasseach	1 25	1 50	1 75	2 10	2 55	3 15	3 90	4 80
Nickel Platedeach	1 40	1 70	2 00	2 35	2 85	3 50	4 30	5 30
Fxtra Glasseseach	08	10	10	12	15	25	35	65

"Yankee" Slide Top Glass Oil Cup.



Fig 519. Full Size, No. 1.

THIS cup on account of being simple, efficient and low priced, is admirably adapted as a shafting cup, but is also suitable for general machinery and engine bearings. It has the same filling and feed regulating arrangement as "Pioneer" Cup on Page 87.

PRICE LIST.

Number	00	0	1	1½	2	3	4	5	6
Outside Diameter of Glassinches	11/8	11/4	1½	1¾	2	21/4	2½	8	3½
Capacityounces	1/2	5/8	1	1½	21/2	4	5	10	18
Pipe Threadinch	1/8	1/8	1/4	1/4	3/8	3/8	3/8	1/2	1/2
Finished Brasseach	75	80	1 00	1 25	1 50	1 90	2 40	3 10	4 00
Nickel Platedeach	85	95	1 20	1 50	1 75	2 20	2 75	3 50	4 50
Extra Glasseseach	06	08	10	10	12	15	25	35	65

To avoid mistakes when ordering Glasses and Cork Washers, specify name and number of cup, as stamped on same.

"Ajax" Index Glass Oil Cup.

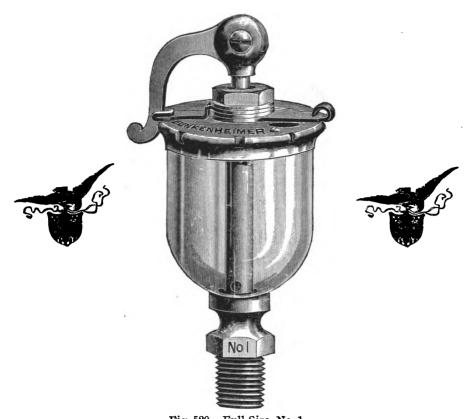


Fig. 520. Full Size, No. 1.

This Cup is constructed and operated same as the "Victor" on Page 88.

PRICE LIST.

Number	0	1	11/2	2	3	4	5	6
Outside Diameter of Glassinches	11/4	1½	13/4	2	21/4	21/2	3	31/2
Capacityounces	5/8	1	1½	21/2	4	5	10	18
Pipe Threadinch	1/8	1/4	1/4	3/8	3/8	3/8	1/2	3/2
Finished Brasseach	1 00	1 20	1 45	1 75	2 15	2 70	3 40	4 30
Nickel Platedeach	1 15	1 40	1 70	2 00	2 45	3 05	3 80	4 80
Extra Glasseseacl:	08	10	10	12	15	25	35	65

To avoid mistakes when ordering Glasses and Cork Washers, specify name and number of cup, as stamped on same.

"Rival" Sight-Feed Glass Oil Cup.

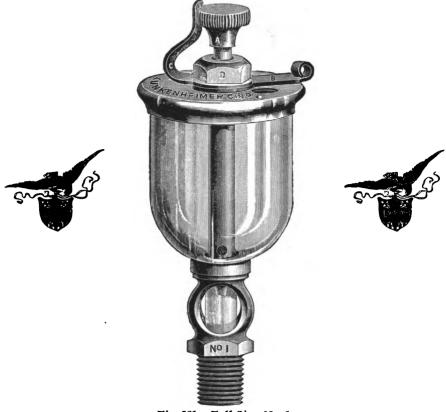


Fig. 521. Full Size, No. 1.

The "Rival" is a simple and efficient Sight-Feed Oil Cup, provided with the same filling and feed regulating arrangement as the "Yankee" on Page 91.

PRICE LIST.

Number	00	0	1	1½	2	3	4	5	6
Outside Diameter of Glassinches	11/8	11/4	1½	13/4	2	21/4	21/2	3	31/2
Capacityounces	1/2	5/8	1	1½	21/2	4	5	10	18
Pipe Threadinch	1/8	1/8	1/4	1/4	3/8	3/8	3/8	1/2	1/2
Finished Brasseach	1 10	1 25	1 50	1 75	2 10	2 55	3 15	3 90	4 80
Nickel Platedeach	1 20	1 40	1 70	2 00	2 35	2 85	3 50	4 30	5 30
Extra Glasseseach	06	08	10	10	12	15	25	35	65

To avoid mistakes when ordering Glasses and Cork Washers, specify name and number of cup, as stamped on same.

"Ruby" Index Sight-Feed Glass Oil Cup.

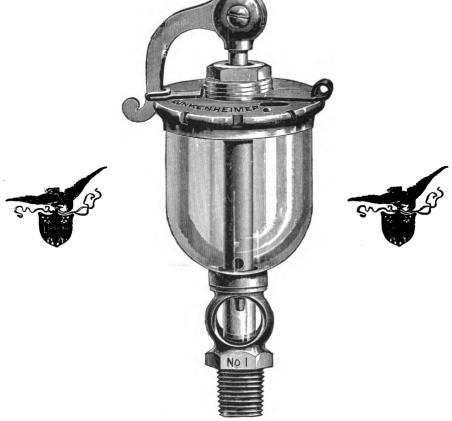


Fig. 522. Full Size, No. 1.

The "Ruby" Oil Cup is constructed like the "Crown" on Page 90.

Number		0		1	11/2	2	8	4	5	6
Outside Diameter of Glassinches	-	11/4		1½	1¾	2	21/4	21/2	3	31/2
Capacityounces	Γ	5/8	-	1	1½	21/2	4	5	10	18
Pipe Thread inch		1/8	-	1/4	1/4	3/8	3/8	3/8	1/2	⅓
Finished Brasseach	1	25	1	50	1 75	2 10	2 55	3 15	3 90	4 80
Nickel Platedcach	1	40	1	70	2 00	2 35	2 85	3 50	4 30	5 30
Extra Glasseseach	Γ	08	Γ	10	10	12	15	25	35	65

To avoid mistakes when ordering Glasses and Cork Washers, specify name and number of cup as stamped on same.

Automatic Rod Cups.

FOR ENGINE CRANK PINS.

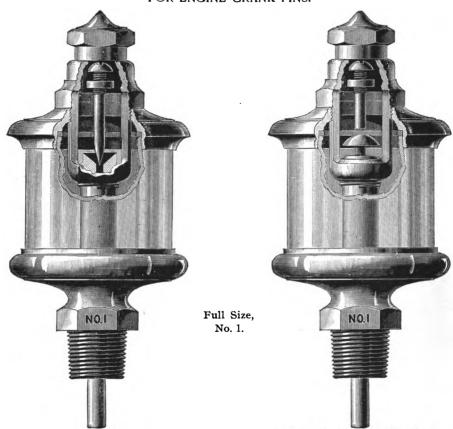


Fig. 523. Screw Feed.

Fig. 524. Needle Valve-Feed.

THE "LUNKENHEIMER" AUTOMATIC SCREW FEED and NEEDLE VALVE ROD CUPS are unexcelled for use on engine or other crank bearings. They are simple, compact, strong and well made, with no complicated parts, thus are not liable to get out of order, nor will they throw and waste oil, as is the case with other makes. Thousands of them are in use to-day, and are giving excellent satisfaction. The Needle Valve Cups are not made smaller than No. 1. When ordering mention whether Screw-Feed or Needle Valve-Feed are wanted.

PRICE LIST.

Number	0	1	1½	2] 3	4
Outside Diameter of Glassinches	11/4	11/2	11/4	2	21/4	21/2
Height of Glass inches	11/8	13/8	15/8	1 1/8	21/8	23/8
Capacity ounces	5/8	1	1 1/2	21/2	4	5
Pipe Threadinch	1/8	1/4	1/4	3/8	3/8	3/8
Finished, Brasseach	1 10	1 50	2 00	2 50	3 00	4 00
Nickel Platedeach	1 25	1 70	2 25	2 75	3 30	4 35
Extra Glasseseach	08	10	10	12	15	25

In ordering extra Glasses and Cork Washers for these cups always specify number as stamped on same.

"Miami" Plain Glass Oil Cup.

WITH SCREW PLUG.

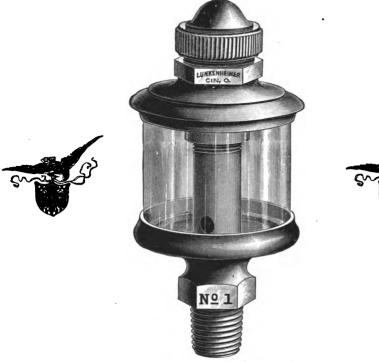




Fig. 525. Full Size, No. 1.

THIS simple and substantial air-tight oil cup will be found suitable for stationary and movable bearings. It will not leak when placed on movable bearings, has a simple feed regulating arrangement and an improved screw filter enabling convenient and quick refilling. The filling cap being made of a very thin and light material is easily screwed tight without the use of a wrench and will not jar off. When feed is once set, the cup operates automatically and regularly and stops feeding when the machinery is not in motion.

1'	KI	CI	<u>تا</u> ي	^12	1
					_

000	00	0	1	1½	2	3	4	5	6
1	11/8	11/4	1½	1¾	2	21/4	21/2	3	31/2
7/8	1	11/8	13%	15/8	1 7/8	21/8	23/8	3	4
1/4	1/2	5/8	1	1½	21/2	4	5	10	18
1/8	1/8	1/8	1/4	1/4	3/8	3/8	3/8	1/2	1/2
70	75	68	1 00	1 25	1 50	1 90	2 40	3 10	4 00
80	85	95	1 20	1 50	1 75	2 20	2 75	3 50	4 50
05	06	08	10	10	12	15	25	35	65
	1 ½ ½ ½ 70 80	1 1½8 ½8 1 ½ ½ ½8 ½8 70 75 80 85	1 1½ 1½ ½ 1 1½ ½ ½ 5% ½ ½ 5% ½ ½ 5% 1/8 ½ 5% 1/8	1 1½ 1½ 1½ 1½ 1½ ½½ ½ 5% 1 1½ 5% ¼ ½ 5% 1 1 1½ 5% 1 1 1½ 1 1½ 1 1½ 1 1½ 1	1 1½ 1½ 1½ 1½ ½ 1 1½ 1½ 1½ ¼ ½ ½ ½ 1 ½ ½ ½ ½ ½ ½ ½ ½ ½ ½ ½ ½ ½ ½ ½ ½ ½ ½ ½ ½ 70 75 80 100 125 80 85 95 120 150	1 1½ 1½ 1½ 2 ½ 1 1½ 1½ 1½ 1½ ½ 1 1½ 1½ 1½ 1½ ½ ½ ½ ½ ½ ½ ½ ½ ½ ½ ½ ½ ½ ½ ½ ½ ½ ½ 70 75 80 100 125 150 80 85 95 120 150 175	1 1½ 1½ 1½ 2 2½ ½ 1 1½ 1½ 1½ 2½ 2½ ½ 1 1½ 1½ 1½ 2½ 4 ½ ½ ½ ½ ½ 4 ½ ½ 4 ½ ½ ½ ½ ½ ½ ½ 4 ½ ½ ½ 4 ½ ½ ½ 4 ½ ½ ½ ½ 4 ½ ½ ½ 4 ½ ½ ½ 4 ½ ½ ½ 4 ½ ½ ½ 4 ½ ½ ½ 4 ½ ½ ½ ½ 4 ½	1 1½ 1½ 1½ 2 2½ 2½ ½ 1 1½ 1½ 1½ 2 2½ 2½ ½ 1 1½ 1½ 1½ 2½ 4 5 ½ ½ ½ ½ ½ ½ 4 5 ½ ½ ½ ½ ½ ½ ½ ½ 70 75 80 100 125 150 190 240 80 85 95 120 150 175 220 275	1 1½ 1½ 1½ 2 2½ 2½ 3 ½ 1 1½ 1½ 1½ 2½ 2½ 2½ 3 ½ ½ 5% 1 1½ 2½ 4 5 10 ½ ½ ½ ½ ½ 4 5 10 ½ ½ ½ ½ ½ 4 5 4 70 75 80 100 125 150 190 240 310 80 85 95 120 150 175 220 275 350

Cups of this style will be furnished with Loose Wire Feed, if desired. In ordering extra Glasses and Cork Washers for these cups always specify number as stamped on same.

Cylindrical and Urn-Shaped Glasses.



Fig. 526. Full Size, No. 2.

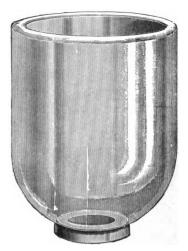


Fig. 527. Full Size, No. 11/2.

These Glasses are clear, strong and uniform in size, and interchangeable with all styles of Glass Cups made by us.

PRICE LIST.

Number	000	00	0	1	1½	2	3	4	5	6
O.D. of Cyl.and Urn-shape Glasses.inches	1	11/8	11/4	11/2	13/4	2	21/4	2½	3	31/2
Height of Cylindrical Glassesinches	7/8	1	11/8	13/8	15/8	1 7/8	21/8	23/8	3	4
Priceeach	05	06	08	10	10	12	15	25	35	65
Cork Washersper dozen	15	18	24	30	36	40	45	50	60	75

In ordering Glasses always specify whether Cylindrical or Urn-shaped are wanted.

Dynamo Oil Gauges.

WITH REVOLUBLE REFLECTING SHIELD.

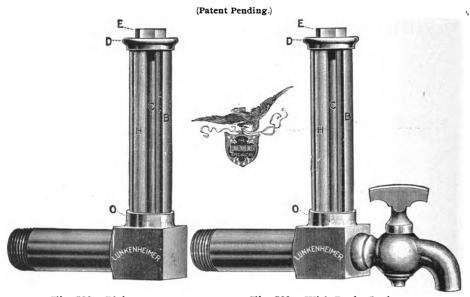


Fig. 528. Plain.

Fig. 529. With Drain Cock.

THE Oil Gauges heretofore used on Self-Oiling JOURNAL, BOXES OF DYNAMOS possess several serious objections, which have been entirely overcome in the "Lunkenheimer" Improved Gauge, and on account of its advantages and low price, is rapidly superseding them. All users of Oil Gauges are aware that with those heretofore used it is impossible to clean the glass tube, which soon becomes so covered with dust and dirt, collecting in the slots of the shield, that the oil cannot be seen. Besides, the slots or windows of the gauge are not always in proper position, as regards the light, to enable one to see the oil, and the shield being fixed, cannot be turned to suit. Then owing to the construction of these Oil Gauges, they are unnecessarily clumsy and expensive. The Lunkenheimer Oil Gauge will be found "Perfect" in all these particulars: it is simple and practical in construction, can be easily taken apart, is handsome in appearance and inexpensive in price. The glass protecting shield is a "half tube," which permits being revolved around the glass tube, thus it can easily be kept cleau, and the shield set in proper position, as regards the light, so that the oil is plainly visible. The inside of the shield is plated, thus it also acts as a reflector. The entire gauge is held together by a thin wire rod, which is screwed into the bottom fitting, passes through the center of glass tube, and has a nut fastened to it on the upper side of top cover. To Clean the Glass Tube, hold a piece of waste to the tube, and revolve it with the shield around the glass, until properly cleaned, then turn the shield to its former position.

PRICE LIST.

SIZE—Thread on Shank	1/8	1/4	3/8	1/2
Brass, no Drain Cockeach	40	50	65	1 00
Plated, no Drain Cockeach	55	65	80	1 20
Brass, with Drain Cock each	80	90	1 05	1 40
Plated, with Drain Cockeach	1 00	1 10	1 25	1 65

In ordering Oil Gauges state length of glass wanted, and whether wanted with or without Drain Cock. When not stated, Gauges will be sent with Drain Cock. An extra charge will be made for gauges of unusual length.

Plain Locomotive Crank Pin Cup.

WITH LOOSE WIRE FEED.

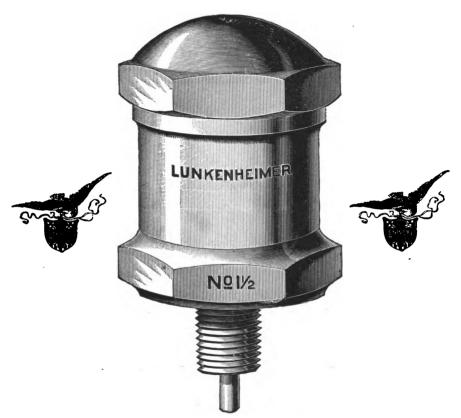


Fig. 530. Full Size, No. 11/2.

PRICE LIST.

Number	1½	2
Outside Diameterinches	1¾	2
Capacityounces	1½	21/2
Finished Brasseach	1 80	2 00

Unless thread is specified, shanks will be left blank.

Slide Top Locomotive Brass Guide Oil Cup.



Fig. 531. Full Size, No. 11/2.

THE attention of Locomotive Builders and Master Mechanics is called to the improved filling arrangement on these oil cups, by which they can be quickly and easily filled; without the annoyance usually experienced with oil cups having the screw-plug filler.

They are compactly constructed, and the slide is warranted not to leak; are provided with the pointed needle feed, and the flow of oil can be readily regulated from the outside.

PRICE LIST.

Number	11/2	2	8
Outside Diameterinches	1¾	2	21/4
Capacityounces	11/2	21/2	4
Finished Brasseach	2 50	3 90	4 90

Unless thread is specified, shanks will be left blank.

Slide Top Locomotive Glass Guide Oil Cup

PATEN

Fig. 532. Full size, No. 11/2.

This Cup has the same filling and feed regulating mechanism as the Brass Locomotive Guide Oil Cup described on opposite page. \bullet

PRICE LIST.	ST.	LIS	CE	'RI	P
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Number	11/2	2	3
Outside Diameter of Glassinches	1¾	2	21/4
Height of Glass inches	15/8	1%	21/8
Capacityounces	1½	21/2	4
Finished Brasseach	2 50	3 00	4 00
Extra Glasseseach	10	12	15

Unless thread is specified, shanks will be left blank.

"Cody" Patent Shaft Oilers.







Fig. 533. Shaft Oiler. Fig. 534. Shaft Oiler, with Loose Wire and Wood Plug.

Sectional of Fig. 533.

DIRECTIONS FOR USING CODY'S SHAFT OILERS.

Fill the oiler (full) with oil, screw on the socket air-tight, and then screw the stem tightly into the oil-hole in bearing. When the cup needs refilling unscrew the stem out of the hole, take the oiler apart, and proceed as before. See that the hole through stem is always clear of any obstruction before putting the oiler in its place.

SEE THAT THE GLASS GLOBE IS ALWAYS TIGHT IN ITS SOCKET.

TO REGULATE.

The oilers are shipped set for a MODERATE feed. The oil-hole in the stem is drilled parallel with the slot in the set-screw. By turning the regulating screw a QUARTER-TURN BACKWARD the supply of oil is entirely cut off. Between these two positions of the screw any desired amount of feed may be had.

PRICE LIST.

Shanks are threaded 36 inch on point, 16 threads to the inch.

Number	1	2	3
Capacityounces	1	15/8	2¾
Diameterinches	13/4	2	21/2
Heightinches	25/8	3	31/2
Finished, Brasseach	50	55	60
Extra Glasseseach	08	08	08
Extra Cork Washersper dozen	15	15	15

I LINKENHEIMER'S

"Magic" Grease Tube for Loose Pulleys.



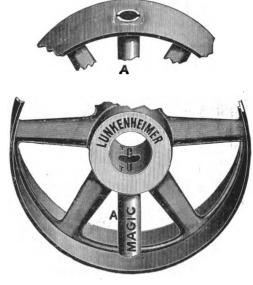




Fig. 535.

Fig. 536.

THE LUNKENHEIMER PATENT "MAGIC" LOOSE PULLEY GREASE TUBE, in connection with Lunkenheimer's "Magic" Grease Candle, is a simple, practical, convenient, clean and inexpensive method of effectually lubricating loose pulleys, and especially adapted for pulleys too small in diameter to permit the attachment of cups on the hub.

Referring to the illustrations, a $\frac{3}{2}$ inch hole is drilled through the rim and a $\frac{3}{2}$ inch hole through the hub of the pulley, and the latter tapped $\frac{1}{2}$ inch pipe thread. The Tube is then screwed into place, flush with or beneath the face of pulley. The follower F is unscrewed and taken out of Tube by use of a screw driver, the Grease Candle inserted, and the follower screwed back against the grease and given a few turns to force a sufficient amount of lubricant down on the shaft. This will last for days, when the follower can again be given a few turns. When the follower F finally reaches the shaft, reverse or unscrew it until it comes out of the Tube, re-charge with Grease Candle and proceed as before. The follower is provided with a ratchet wing C, which imbeds itself in the candle, and turning only one way, prevents it from unscrewing and jarring out. On large pulleys it is not necessary to have the Tube extend through the rim of pulley. In such cases the Tube can stand at an angle, so it can be conveniently operated from the side of pulley.

The "Magic" Grease Candles are quite inexpensive, considering the amount of work they will do. They are clean and handy to apply. Fit up one troublesome pulley, and let the "Magic" speak for itself.

Full directions for applying and operating are sent with the Tube. When ordering always state Diameter of Pulleys and Shaft.

PRICE LIST.

All Tubes are % inch, scant, Outside Diameter, and threaded 1/2 inch pipe thread at one end.

SIZE		Up to 3 inches long.	3 to 6 inches.
"Magic" Tubeseach		1 00	1 50
"Magic" Candlesper hundred	4 00		

Brass Loose Pulley Oiler.

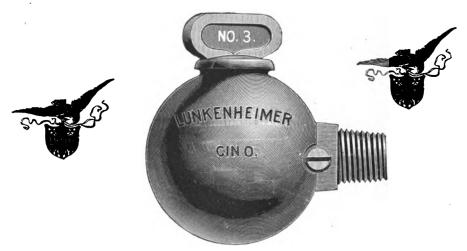


Fig. 537. Full Size, No. 3.

THIS OILER must be attached to hub of pulley, is easily filled and regulated, will not throw or waste oil, and a trial will convince users that it is a simple and satisfactory oiler for loose pulleys. It is guaranteed to give satisfaction, one filling lasting from two to four weeks, and feeding only when in motion.

PRICE LIST.

Number	0	1	2	3	4
Outside Diameterinches	1	11/4	1½	1¾	2
Capacityounces	1/4	1/2	3/4	11/4	1¾
Rough, Brasseach	25	30	40	50	65

Shanks on Nos. 0, 1 and 2 are threaded 3% inch on point, 16 threads to the inch.

Shanks on Nos. 3 and 4 are threaded 1/4 inch Pipe Thread.

Brass Hinge Lid Oil Cups.



Fig. 538. Small Base. Full Size, No. 1.



Fig. 539. Large Base. Full Size, No. 2.

Nº 2

Number	1	2	3	4	5	6	7
Outside Diameterinches	7/8	1	11/4	1½	13/4	1 7/8	2
Pipe Threadinch	1/8	1/4	1/4	3/8	3/8	3/8	1/2
Finished Brasseach	70	85	1 20	1 60	2 10	2 50	2 70
Finished Brass, with Elbow Shankeach	85	1 15	1 60	2 10	2 65	3 05	3 25

Brass Oil Cups.



Fig. 540. Plain. Full Size, No. 1.



Fig. 541. Locomotive Pattern. Fig. 542. With L. H. Cock. Full Size, No. 2.



Full Size, No. 0.

Number	00	0	1	2	3	4	5	6	7	8	9
Outside Diameterinches	5/8	3/4	7/8	1	11/4	1½	13/4	1 7/8	2	21/4	21/2
Pipe Threadinch	1/8	1/8	1/8	1/4	1/4	3/8	3/8	3/8	1/2	1/2	1/2
Plain Oil Cups, Finished Brasseach	25	30	35	40	60	90	1 25	1 60	1 75	2 25	2 75
Locomotive Pattern Oil Cups, Finished Brasseach	30	35	40	50	75	1 00	1 50	1 80	2 00	2 50	3 00
Add to List for Brass Tubeseach	10	10	10	10	15	15	15	15	15	20	20
Finished Brass Oil Cups, with T. H. Cockeach		80	90	1 00	1 50	2 00	2 50	2 75	3 00	3 75	4 50
Finished Brass Oil Cups, with L. H. Cockeach		90	1 00	1 10	1 60	2 20	2 75	3 00	3 25	4 00	5 00

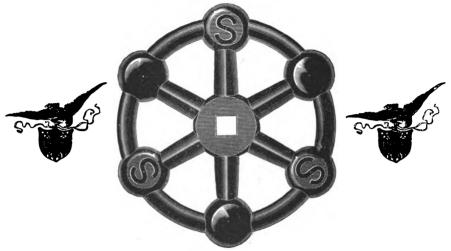
"LUNKENHEIMER"

WHENEVER and WHEREVER you see above Trade-Mark upon any Brass or Iron article, you may be absolutely certain that it is the VERY BEST of its kind that money and ingenuity can possibly produce. It signifies superior quality, durability and efficiency.

The Lunkenheimer Valve Wheel.

USED ON ALL OUR VALVES BELOW 3 INCH SIZE.

(Imitations are without the letters S on ball.)



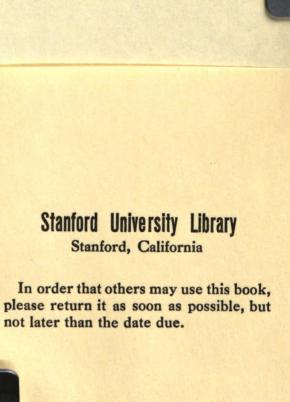
To avoid mistakes in ordering goods please give Figure Number, Size, Thread, Finish, etc.

Goods furnished with English Standard Threads or Flanges without additional charge.

DIAMETERS OF ENGLISH STANDARD FLANGES.

Size	1/2"	3/4"	1"	1¼"	1½"		2"	
Diameter	75m/m	85m/m	100m/m	115m/m	130m/m		150m/m	
Equivalent in Inches	2 <u>15</u>	3.5	315	41/2	51/8		57/8	
Size	2½"	3"	31/2"	4"	41/2"	5"	6"	7"
Diameter	170m/m	190m/m	215m/m	230m/m	245m/m	260m/m	290m/m	320m/m
Equivalent in Inches	611	7½	8.7.	916	95/8	10-3-	113/8	12 9
Size	8"	9"	10"	12"				
Diameter	350m/m	370m/m	400m/m	450m/m				
Equivalent in Inches	133/4	14,9	15¾	173/4				





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